



WIRELINE ADAPTER KIT
FOR 4-1/2” WR SET BRIDGE PLUG
w/#10 HYDRAULIC SETTING TOOL

Manual No:
DL-735-4500-895

Revision: **A**

Revision Date:
06/29/2015

Authored by: *J.Anderson*

Approved by: *K.Plunkett*

A) DESCRIPTION

The Wireline Adapter Kit (WLAK) for the WR Bridge Plug is used to set the WR Bridge Plug on electric wireline or with a hydraulic setting assembly on tubing. The WLAK for WR Bridge Plug is designed to be used on a Baker E-4 wireline powder charge or hydraulic setting assembly (or any setting assembly with the same configuration).

The WLAK automatically disconnects from the WR Bridge Plug during packer setting to be easily retrieved and prepared to run again.

NOTE₁: Refer to applicable Wireline Set Bridge Plug technical manual for plug specific technical information including operating procedures and plug disassembly and assembly.

NOTE₂: Pressure setting assembly sold separately.

B) RELATED TOOLS (sold separately)

B-1) 4-1/2” WR Set Bridge Plugs (PN varies)—refer to applicable technical manual.

C) SPECIFICATION GUIDE

TOOL OD (INCHES)	PRESSURE SETTING TOOL	PART NUMBER
3.63	#10 BAKER E-4	73545-10

D) OPERATING PROCEDURES

Assemble WLAK to WR Bridge Plug and pressure setting assembly. Run assembly to the desired depth. Follow pressure setting assembly manufacturer’s procedures for setting equipment. The WLAK disconnects from the bridge plug as part of the setting procedure. After setting bridge plug, retrieve setting assembly and disassemble.

E) STORAGE RECOMMENDATIONS

Store the tool, if possible, in an enclosed, temperature and humidity controlled environment. Avoid excessively high temperatures over long periods of time. Keep tool dry and protected from condensation. Do not store in contact with or near volatile or corrosive chemicals.

F) RECOMMENDED HAND TOOLS

- VISE
- GLOVES
- ALLEN WRENCHES
- TAPE MEASURE
- O-RING PICK
- BAR
 - 1/2-INCH
 - 3/4-INCH
- PAINT BRUSH, 2-INCH
- PIPE WRENCH, 3-FT (2 EA)
- “CHEATER” PIPE, 4-FT LONG
- ADJUSTABLE WRENCH, 12-INCH
- CORDLESS DRILL, 18V
- SNAP RING SPREADER PLIERS
- ALIGNING PUNCH
- SCREWDRIVER SET, FLAT-TIPPED
- SOCKET SETS
 - 3/8-INCH DRIVE
 - 1/2-INCH DRIVE
- HAMMERS
 - SLEDGE
 - BALL PEEN
 - DEAD BLOW

D & L OIL TOOLS
 P.O. BOX 52220 TULSA, OK 74152
 PHONE: (800) 441-3504 www.dloiltools.com



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G) ASSEMBLY ONTO PRESSURE SETTING ASSEMBLY AND BRIDGE PLUG

NOTE₃: Clean and inspect all parts. Replace all worn and damaged parts. Install parts in proper order, and orientation and tighten/torque all connections properly.

G-1) Slide setting sleeve (1) over lower end of pressure setting assembly.

NOTE₄: Pressure setting assembly is not part of WLAK and is not shown.

G-2) With setting sleeve (1) up out-of-the-way, screw outer adapter (2) onto pressure setting assembly.

G-3) Screw set screws (3) into outer adapter (2).

G-4) Screw shear stud adapter (on WR Bridge Plug) onto pressure setting assembly.

G-5) Slide setting sleeve (1) down over outer adapter (2). Screw setting sleeve (1) onto outer adapter (2) until lower end of setting sleeve (1) shoulders up to upper gage ring on WR Bridge Plug.

G-6) Screw set screws (4) into setting sleeve (1).

H) DISASSEMBLY

H-1) Unscrew and remove set screws (4) from setting sleeve (1).

H-2) Unscrew setting sleeve (1) from outer adapter (2).

H-3) Unscrew and remove shear stud adapter from pressure setting assembly.

H-4) Unscrew and remove set screws (3) from outer adapter (2).

H-5) Unscrew and remove outer adapter (2) from pressure setting assembly.

I) PARTS LIST

ITEM	QTY	DESCRIPTION	MATERIAL	P/N 73545-10
1	1	SETTING SLEEVE	DLMS80	73545470
2	1	OUTER ADAPTER	P-110	97110102
3	2	SET SCREW 1/4-20 UNC X 1/4	STEEL	SSS025C025
4	2	SET SCREW 3/8-16 UNC X 7/16	STEEL	SSS037C043

ASSEMBLED WEIGHT	31 LBS
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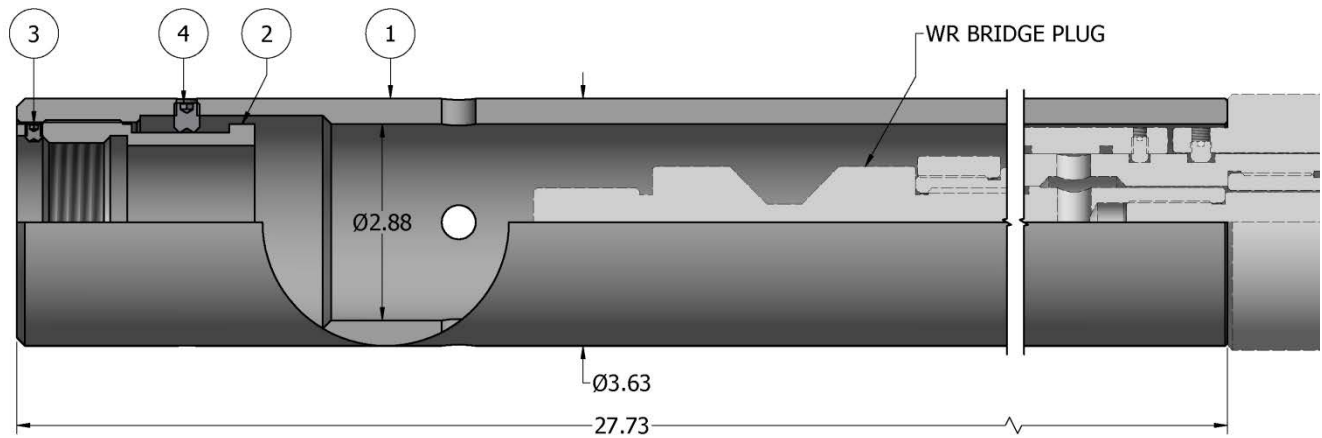
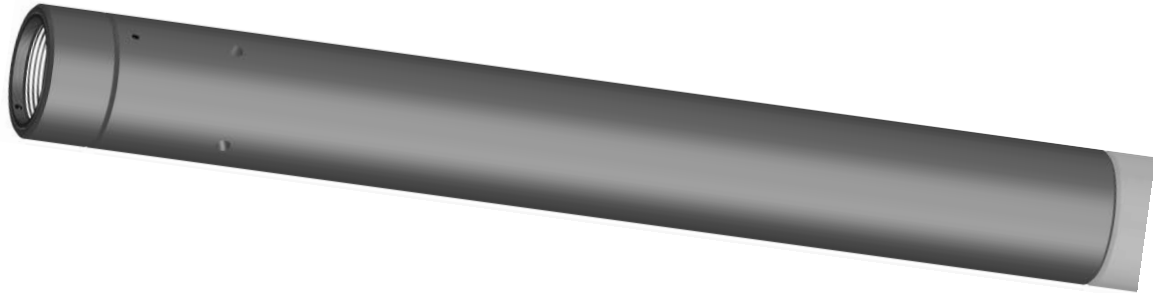
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J) TECHNICAL ILLUSTRATION



K) REVISION HISTORY

DATE	REVISION	DESCRIPTION OF CHANGES	REVISED BY	APPROVED BY
06/29/2015	A	Created new manual	-	-