



ASI-X PACKER

LEFT-HAND SET / LEFT-HAND RELEASE

7" X 3-1/2"

Manual No:
DL-603-7000-802

Revision: **A**

Revision Date:
01/23/2015

Authored by: *B.Mathis*

Approved by: *K.Riggs*

A) DESCRIPTION

The ASI-X Single String Double-Grip Production Packer is the most versatile of the mechanically set retrievable packers and may be used in any production application. This packer is suited for treating, testing, or injection applications, in pumping or flowing wells, either deep or shallow. This packer can be left in tension or compression depending on well conditions and the required application.

A large internal by-pass reduces swabbing when running and retrieving. The by-pass closes when the packer is set and opens prior to releasing the upper slips when retrieving to allow pressure equalization. The J-slot design allows easy setting and releasing; 1/4 turn left-hand set, 1/4 turn left-hand release.

The standard ASI-X Packer is designed for differential pressures up to 7,000 PSI (unless noted otherwise). This packer is also available in an HT version which is designed for differential pressures up to 10,000 PSI (unless noted otherwise). The HT version allows this packer to be utilized in completions where high pressure treating operations are performed and it is desirable to leave the tool in the well for production.

B) RELATED TOOLS (sold separately)

B-1) 3-1/2" DT-2 On/Off Tool — refer to technical manual *DL-512-3500-131*.

B-2) 3-1/2" Stinger—actual P/N varies depending on customer requirements.

C) SPECIFICATION GUIDE

CASING			TOOL			THREAD CONNECTION BOX UP / PIN DOWN	PART NUMBER
SIZE (INCHES)	WEIGHT (LBS/FT)	RECOMMENDED HOLE SIZE (INCHES)	GAGE OD (INCHES)	NOMINAL ID (INCHES)	DRIFT ID (INCHES)		
7	17.0 – 26.0#	6.276 – 6.538	6.000 6.125*	3.00	2.867	3-1/2 EUE	60374LL 60374LLH ¹ 60374LLV ²

Elastomer Trim Options: HSN¹ Viton²

* Maximum OD measured across retracted drag blocks

NOTE₁: Tools listed are left-hand set / left -hand release.

NOTE₂: Use of a Double Hook J-slot Packer is recommended when running with a pumpjack to help prevent the packer from unsetting during well production.

DIFFERENTIAL PRESSURE (MAX)	TENSILE LOAD THRU TOOL (MAX)
7,000 PSI	99,000 LBS

D & L OIL TOOLS
P.O. BOX 52220 TULSA, OK 74152
PHONE: (800) 441-3504 www.dloiltools.com



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D) PRE-INSTALLATION INSPECTION PROCEDURES

CAUTION₁: D&L ships tool connections made-up **HAND TIGHT**—labeled with hand-tight tape on the tool (Fig. 1) — unless stated otherwise. Tighten/torque all connections properly before operating tool.



Fig. 1

GENERAL THREAD CONNECTION TORQUE RECOMMENDATIONS			
STUB ACME / ACME THREADS	INTERNAL TAPERED TUBING THREADS		PREMIUM THREADS
	UP TO 2-3/8"	GREATER THAN 2-3/8"	
600 – 800 FT-LBS	600 – 800 FT-LBS	800 – 1,200 FT-LBS	Consult thread manufacturer's recommendations.

Before first use, D&L recommends disassembly and inspection of the tools unless stated otherwise. Ensure parts have not been damaged during shipping. Replace damaged parts with D&L replacement parts. Contact D&L sales for replacement part information.

Before re-using the tool, D&L recommends disassembly and inspection of the tool. Clean parts and ensure parts are in good working condition. Replace worn or damaged parts with D&L replacement parts.

When redressing the tool, D&L recommends replacement of all seals, elements, o-rings, shear screws, etc. Contact D&L sales for redress kit and/or other part information.

E) SETTING PROCEDURES

CAUTION₂: Do not run the tool without properly tightening connections. Running the tool with loose connections may damage the tool and cause malfunction.

CAUTION₃: Caution should be taken when setting and releasing left-hand tools not to back off and disconnect tubing connections.

E-1) COMPRESSION SET

Run the packer to setting depth. Pick up the work string to allow for setting stroke (12-13") plus desired work string load. Rotate the work string 1/4 left-hand turn at the packer, and then lower the work string while releasing torque. Slack off on the work string sufficient weight to set the packer (14,000 lbs minimum). Pull tension to assure that the upper slips are set. The work string can then be left in tension, compression or neutral. If insufficient weight is available to set the packer with compression, tension can be applied after slack-off to pack off the elements.

E-2) TENSION SET

Run to setting depth, pick up on the work string and rotate 1/4 turn to the left at the packer then lower the work string slacking off available weight to set the packer lower slips. Pull tension to set upper slips and pack off elements (14,000 lbs minimum). After setting the packer, the work string can be left in compression, tension or neutral.

F) RELEASING PROCEDURES

CAUTION₃: Caution should be taken when setting and releasing left-hand tools not to back off and disconnect tubing connections.

The releasing procedures are the same whether the packer has been tension or compression set. Set down weight on the packer to unseat the J-pin from the tension shoulder of the J-slot. Refer to the Pressure Affected Area Guide to determine necessary set down weight on the packer. Rotate the work string 1/4 left-hand turn at the packer and pick up while holding left-hand torque. Weight in addition to pipe weight may be required to pick up on packer - refer to Pressure Affected Area Guide. The internal by-pass will open, allowing pressure to equalize. After pressure is equalized, continue to pick up to release the upper slips, relax the elements and release the lower slips thus allowing the packer to be re-set or removed from the well.



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F) RELEASING PROCEDURES (cont'd)

In the event, the packer will not release in the normal manner, hard right-hand torque can be applied (800-1,000 Ft-lbs) which will break the tack weld on the J-pin ring. Continued rotation of approximately 15 turns will release the J-pin ring and allow the packer to be pulled. When released in this manner, the packer will reset when moved down the hole.

CAUTION: High differential pressure below the ASI-X Packer may cause the upper slips to wedge in tighter, requiring an extra amount of tension to release the upper slips.

G) STORAGE PROCEDURES

When preparing the tool for storage, follow the Pre-Installation Inspection Procedures. Re-assemble the tool with connections hand-tight only and in running position if applicable. Elements should be in a relaxed state—free from tension, compression, and other stresses that could cause deformation.

Store the tool, if possible, in an enclosed, temperature and humidity controlled environment. Avoid excessively high temperatures over long periods of time. Shield elastomeric parts from ultraviolet light sources. Keep tool dry and protected from condensation. Do not store in contact with or near volatile or corrosive chemicals. Do not store near ozone generating equipment or operations such as welding.

H) PRESSURE AFFECTED AREA GUIDE

PACKER SIZE (INCHES)	TUBING SIZE (INCHES)	PRESSURE (SQ. INCHES)	
		ABOVE	BELOW
7" X 3-1/2"	2.375	6.43 DOWN	7.74 UP
	2.875	4.37 DOWN	6.19 UP
	3.500	1.24 DOWN	3.83 UP

Example: Consider a 7" X 3-1/2" ASI-X Packer set on 2.875" tubing with a differential pressure of 3,000 PSI in the annulus around the tubing above the packer. How much force is acting on the seal area of the mandrel?

To calculate the force (lbs) acting on the seal area of the mandrel, refer to the pressure affected area guide for a 7" X 3-1/2" ASI-X Packer run on 2.875" tubing. In this example, the differential pressure from above the packer acts down on the seal area of the mandrel area across a pressure affected area of 4.37 in². Multiplying the differential pressure (3,000 PSI) by the pressure affected area (4.37 in²) results in a downward force of 13,110 lbs. 13,110 lbs is the force which needs to be neutralized when releasing the packer.

I) ELASTOMER TRIM TEMPERATURE GUIDE

NITRILE (STD)			
TEMPERATURE RANGE (F°)	DUROMETER		
	END	MIDDLE	END
70° - 125°	80	70	80
125° - 250°	90	70	90
250° - 300°	90	80	90
300° +	Contact D&L Sales		

RUBBER TYPE	TEMPERATURE RANGE
NITRILE	70° - 300°F
HSN (HNBR)	70° - 325°F
VITON	100° - 350°F



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J) RECOMMENDED TOOLS

J-1) HAND TOOLS

- VISE
- GLOVES
- ALLEN WRENCHES
- TAPE MEASURE
- O-RING PICK
- BAR
 - 1/2-INCH
 - 3/4-INCH
- PAINT BRUSH, 2-INCH
- PIPE WRENCH, 3-FT (2 EA)
- "CHEATER" PIPE, 4-FT LONG
- ADJUSTABLE WRENCH, 12-INCH
- CORDLESS DRILL, 18V
- SNAP RING SPREADER PLIERS
- ALIGNING PUNCH
- SCREWDRIVER SET, FLAT-TIPPED
- SOCKET SETS
 - 3/8-INCH DRIVE
 - 1/2-INCH DRIVE
- HAMMERS
 - SLEDGE
 - BALL PEEN
 - DEAD BLOW

J-2) SPECIAL TOOLS

ITEM	QTY	DESCRIPTION	PART NUMBER
T1	1	DRAG BLOCK ASSEMBLY TOOL	AT070110

K) DISASSEMBLY

K-1) Clamp top sub (1) in vise.

K-1.1) Unscrew and remove set screws (31) from J-pin bottom sub (23). Move J-body (20) as needed.

K-1.2) Unscrew and remove J-pin bottom sub (23) from inner mandrel (2).

NOTE₃: Drag block body assembly must be free to rotate.

K-1.2.1) Remove o-ring (34) from J-pin bottom sub (23).

K-1.3) Compress drag blocks (22) with drag block assembly tool (T1).

K-1.4) Unscrew and remove set screws (32) from J-body (20).

K-1.5) Unscrew and remove J-body (20) from drag block body (18) (**NOTE₄:** Left-hand threads).

K-1.6) Remove drag block retainer (21) from drag block body (18).

K-1.7) Release drag blocks (22). Remove drag blocks (22) and drag block springs (3) from drag block body (18).

K-1.8) Unscrew and remove rubber mandrel cap (19) from rubber mandrel (11).

NOTE₅: For added leverage, insert rod through rubber retainer (15) and rubber mandrel (11) as needed.

K-1.9) Wedge lower slips (17) outward (if needed). Remove drag block body assembly and disassemble:

K-1.9.1) Remove wedges. Remove lower slips (17) and lower slip springs (25) from drag block body (18).

K-1.10) Unscrew and remove lower cone (16) from rubber retainer (15).

K-1.11) Unscrew rubber mandrel (11) from center coupling (10).

K-1.12) Remove rubber mandrel assembly and disassemble:

K-1.12.1) Remove elements (13, 14), rubber spacers (12), and rubber retainer (15) from rubber mandrel (11).

K-1.12.2) Unscrew and remove gage ring (29) from rubber retainer (15).

K-1.13) Unscrew and remove center coupling (10) from upper cone (9).

K-1.13.1) Unscrew and remove gage ring (29) from center coupling (10).

K-1.13.2) Remove o-ring (35) from center coupling (10).

K-1.13.3) Remove bonded seal (24) from center coupling (10).

K-1.13.3.1) Remove o-ring (33) from bonded seal (24).

K-1.14) Remove upper cone (9) and bearing bushing (30) from inner mandrel (2).



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K) DISASSEMBLY (cont'd)

K-2) Unclamp and remove top sub (1) from vise. Clamp lower end of inner mandrel (2) in vise.

CAUTION₅: Do **NOT** wrench or clamp on seal surface.

K-2.1) Unscrew and remove spring cage cap (27) from spring cage (5).

CAUTION₆: Compression spring (4) is compressed with spring tension against upper slip body assembly.

K-2.2) Unscrew and remove top sub (1) from inner mandrel (2).

K-2.3) Remove compression spring (4) from spring cage (5).

K-2.4) Unscrew and remove spring cage (5) from upper slip body (6).

K-2.5) Wedge releasing slip (7) and upper slips (8) outwards (if needed). Remove upper slip body assembly and disassemble:

K-2.5.1) Remove spring retaining ring (28) from upper slip body (6).

K-2.5.2) Remove wedges (if needed). Remove releasing slip (7), upper slips (8), and upper slip springs (26) from upper slip body (6).

K-3) Unclamp and remove inner mandrel (2) from vise.

L) ASSEMBLY

NOTE₆: Clean and inspect all parts. Replace all worn and damaged parts. Install parts in proper order, and orientation and tighten/torque all connections properly.

CAUTION₇: To ensure tool operates properly, install o-rings in o-ring grooves **NOT** thread reliefs (Fig. 2).

L-1) Clamp inner mandrel (2) in vise.

CAUTION₅: Do **NOT** wrench or clamp on seal surface.

L-1.1) Assemble upper slip body assembly and install:

L-1.1.1) Install spring retaining ring (28) into upper slip body (6).

L-1.1.2) Screw spring cage (5) into upper slip body (6).

L-1.1.3) Install upper slips (8), releasing slip (7), and upper slip springs (26) into upper slip body (6).

NOTE₇: Install two (2ea) springs per slip (Fig. 3).

L-1.1.4) Wedge releasing slip (7) and upper slips (8) outwards. Install upper slip body assembly onto inner mandrel (2). Remove wedges.

L-1.2) Install compression spring (4) into spring cage (5).

L-1.3) Screw top sub (1) onto inner mandrel (2).

L-1.4) Screw spring cage cap (27) onto spring cage (5).

CAUTION₆: Compression spring (4) is compressed with spring tension against upper slip body assembly.

L-2) Unclamp and remove inner mandrel (2) from vise. Clamp top sub (1) in vise.

L-2.1) Install upper cone (9) and bearing bushing (30) onto inner mandrel (2).

L-2.2) Install o-ring (35) into o-ring groove in center coupling (10).

L-2.3) Install o-ring (33) into o-ring groove in bonded seal (24).

L-2.4) Install bonded seal (24) into center coupling (10).

CAUTION₈: Do not rip or tear o-ring or bonded seal during installation.

L-2.5) Screw gage ring (29) onto center coupling (10).

L-2.6) Screw center coupling (10) into upper cone (9).

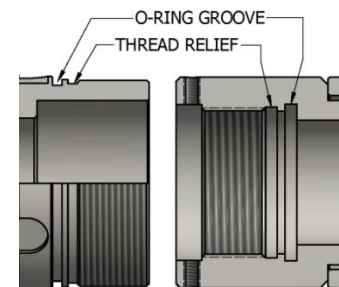


Fig. 2

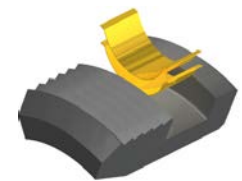


Fig. 3



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L) ASSEMBLY (cont'd)

L-2.7) Assemble rubber mandrel assembly and install:

L-2.7.1) Screw gage ring (29) onto rubber retainer (15).

L-2.7.2) Install rubber retainer (15), elements (13, 14), and rubber spacers (12) onto rubber mandrel (11).

L-2.7.3) Install rubber mandrel assembly onto inner mandrel (2). Screw rubber mandrel assembly into center coupling (10).

CAUTION₆: Do not rip or tear o-ring during installation.

L-2.8) Screw lower cone (16) into rubber retainer (15).

L-2.9) Assemble drag block body assembly and install:

L-2.9.1) Install lower slips (17) and lower slip springs (25) into drag block body (18).
Wedge slips outward.

NOTE₈: Install two (2ea) springs per slip (Fig. 4).

L-2.9.2) Install drag block body assembly onto rubber mandrel (11).

L-2.10) Screw rubber mandrel cap (19) onto rubber mandrel (11).

NOTE₉: For added leverage, insert rod through rubber retainer (15) and rubber mandrel (11) as needed.

L-2.11) Install drag blocks (22) and drag block springs (3) into drag block body (18). Compress drag blocks (22) with drag block assembly tool (T1).

NOTE₁₀: Install six (6ea) springs per drag block (Fig. 5).

L-2.12) Install drag block retainer (21) onto drag block body (18) capturing ends of drag blocks (22).

L-2.13) Screw J-body (20) into drag block body (18) (**NOTE₄**: Left-hand threads).

L-2.14) Screw set screws (32) into J-body (20). Release drag blocks (22).

L-2.15) Install o-ring (34) into o-ring groove in J-pin bottom sub (23).

L-2.16) Screw J-pin bottom sub (23) onto inner mandrel (2).

CAUTION₆: Do not rip or tear o-ring during installation.

NOTE₃: Drag block body assembly must be free to rotate.

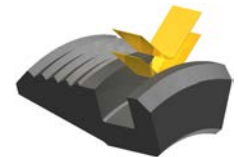


Fig. 4

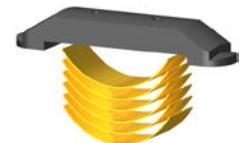


Fig. 5

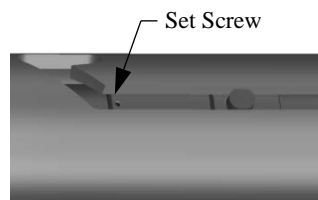


Fig. 6

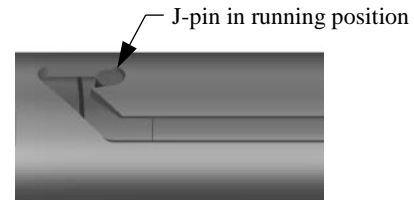


Fig. 7

L-2.17) Screw set screws (31) into J-pin bottom sub (23). Move J-body (20) as needed to access threaded holes (Fig. 6).

L-2.18) Move J-body (20) and drag block body assembly as needed to position J-pin in running position in J-slot (Fig. 7).

L-3) Unclamp top sub (1) from vise and remove assembled tool.



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M) PARTS LIST

ITEM	QTY	DESCRIPTION	MATERIAL	P/N 60374LL (17.0 – 26.0#)
1	1	TOP SUB	1026	60173610
2	1	INNER MANDREL	L-80	60373210
3	24	DRAG BLOCK SPRING	-	9101900
4	1	COMPRESSION SPRING	CHROME VANADIUM	60373920
5	1	SPRING CAGE	1026	60174310
6	1	UPPER SLIP BODY	1026	60073320
7	1	RELEASING SLIP	P-110	60073125
8	2	UPPER SLIP	1026	60073115
9	1	UPPER CONE	1026	60373410
10	1	CENTER COUPLING	1026	60273620
11	1	RUBBER MANDREL	1026	60073220
12	2	RUBBER SPACER	1026	60274840
13	1	ELEMENT	70 DURO NITRILE	60274511
14	2	ELEMENT	90 DURO NITRILE	60274513
15	1	RUBBER RETAINER	1026	60273850
16	1	LOWER CONE	1026	60073420
17	4	LOWER SLIP	1026	60073135
18	1	DRAG BLOCK BODY	1026	60073335
19	1	RUBBER MANDREL CAP	1026	60173230
20	1	J-BODY	1026	60173343
21	1	DRAG BLOCK RETAINER	1026	60073910
22	4	DRAG BLOCK	8620	9080900
23	1	J-PIN BOTTOM SUB	P-110 / 1026	60373650
24	1	BONDED SEAL	90 DURO NITRILE	60073520
25	8	LOWER SLIP SPRING	-	7170901
26	6	UPPER SLIP SPRING	-	7170902
27	1	SPRING CAGE CAP	1026	60174810
28	1	SPRING RETAINING RING	1026	60073820
29	2	GAGE RING	1026	60274830
30	1	BEARING BUSHING	1026	60373224



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M) PARTS LIST (cont'd)

ITEM	QTY	DESCRIPTION	MATERIAL	P/N 60374LL (17.0 – 26.0#)
31	2	SET SCREW 1/4-20 UNC X 3/8	STEEL	SSS025C037
32	3	SET SCREW 3/8-16 UNC X 3/8	STEEL	SSS037C037
33	1	155 O-RING	90 DURO NITRILE	90155
34	1	237 O-RING	90 DURO NITRILE	90237
35	1	243 O-RING	90 DURO NITRILE	90243

REDRESS KIT (RDK)	60374050
ASSEMBLED WEIGHT	315 LBS

M-1) ELASTOMER TRIM OPTIONS

M-1.1) HSN

NOTE₁₁: For temperature range, refer to Elastomer Trim Temperature Guide.

ITEM	QTY	DESCRIPTION	MATERIAL	P/N 60374LLH (17.0 – 26.0#)
13	1	ELEMENT	70 DURO HSN	60274511H
14	2	ELEMENT	90 DURO HSN	60274513H
24	1	BONDED SEAL	90 DURO HSN	60073520H
33	1	155 O-RING	90 DURO HSN	90155H
34	1	237 O-RING	90 DURO HSN	90237H
35	1	243 O-RING	90 DURO HSN	90243H

REDRESS KIT (RDK)	60374050H
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M-1.2) VITON

NOTE₁₁: For temperature range, refer to Elastomer Trim Temperature Guide.

ITEM	QTY	DESCRIPTION	MATERIAL	P/N 60374LLV (17.0 – 26.0#)
13	1	ELEMENT	70 DURO VITON	60274511V
14	2	ELEMENT	90 DURO VITON	60274513V
24	1	BONDED SEAL	90 DURO VITON	60073520V
33	1	155 O-RING	90 DURO VITON	90155V
34	1	237 O-RING	90 DURO VITON	90237V
35	1	243 O-RING	90 DURO VITON	90243V

REDRESS KIT (RDK)	60374050V
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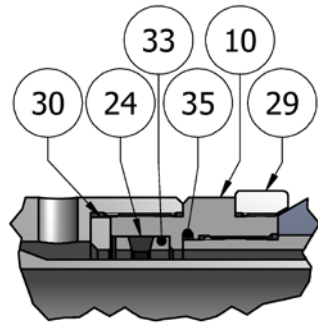
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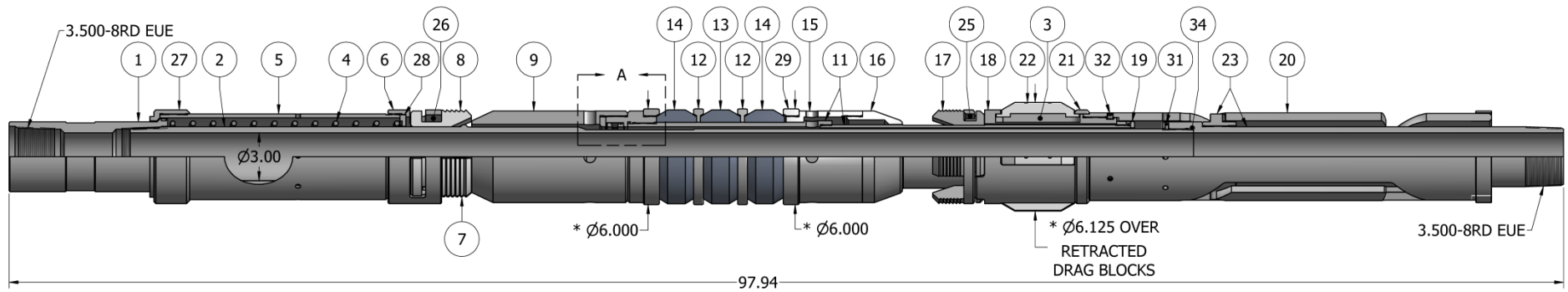
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N) TECHNICAL ILLUSTRATION



DETAIL A



O) REVISION HISTORY

DATE	REVISION	DESCRIPTION OF CHANGES	REVISED BY	APPROVED BY
01/23/2015	A	Created new tech manual;	-	-