



ASI-X PACKER

2-7/8" X 1.050"

Manual No:
DL-603-2875-153

Revision: **D**

Revision Date:
02/13/2024

Authored by: S. White

Approved by: J.McArthur

A) DESCRIPTION

The ASI-X Packer is the most versatile of the mechanically set retrievable packers and may be used in any production application. The ASI-X Packer is suited for treating, testing, injecting, pumping wells, and flowing wells, deep or shallow. The packer can be left in tension or compression, depending on well conditions and the required application. A large internal by-pass reduces swabbing when running and retrieving. The by-pass closes when the packer is set and opens prior to releasing the upper slips when retrieving to allow pressure equalization. The J-slot design allows easy setting and releasing; 1/4 turn right-hand set, right-hand release.

B) RELATED TOOLS (sold separately)

B-1) 1.050" DT-2 On/Off Tool and Stinger

C) SPECIFICATION GUIDE

CASING			TOOL		THREAD CONNECTION BOX UP / PIN DOWN	PART NUMBER
SIZE (INCHES)	WEIGHT (LBS/FT)	RECOMMENDED HOLE SIZE (INCHES)	GAGE OD (INCHES)	NOMINAL ID (INCHES)		
2-7/8	8.6	2.259	2.125	0.63	1.050 EUE	60324C-3E

NOTE₁: Tools listed are right-hand set / right-hand release.

NOTE₂: Use of a Double Hook J-slot Packer is recommended when running with a pumpjack to help prevent the packer from unsetting during well production.

DIFFERENTIAL PRESSURE (MAX)	TENSILE LOAD THRU TOOL (MAX)
10,000 PSI	13,000 LBS

D) PRE-INSTALLATION INSPECTION PROCEDURES

CAUTION₁: D&L ships tool connections made-up **HAND TIGHT**—labeled with hand-tight tape on the tool (Fig. 1)—unless stated otherwise. Tighten/torque all connections properly before operating tool.



Fig. 1

GENERAL THREAD CONNECTION TORQUE RECOMMENDATIONS			
STUB ACME / ACME THREADS	INTERNAL TAPERED TUBING THREADS		PREMIUM THREADS
	UP TO 2-3/8"	GREATER THAN 2-3/8"	
600 – 800 FT-LBS	600 – 800 FT-LBS	800 – 1,200 FT-LBS	Consult thread manufacturer's recommendations.

D & L OIL TOOLS
P.O. BOX 52220 TULSA, OK 74152
PHONE: (800) 441-3504 www.dloiltools.com



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D) PRE-INSTALLATION INSPECTION PROCEDURES (cont'd)

GENERAL SCREW TORQUE RECOMMENDATIONS									
SCREW SIZE (INCHES)	#6	#8	#10	1/4	5/16	3/8	7/16	1/2	5/8 and larger
TORQUE RANGE (INCH-POUNDS)	5 – 8	10 – 15	18 – 25	25 – 40	50 – 80	90 – 135	160 – 210	250 – 330	450 - 650

Before first use, D&L recommends disassembly and inspection of the tool unless stated otherwise. Ensure parts have not been damaged during shipping. Replace damaged parts with D&L replacement parts. Contact D&L sales for replacement part information.

Re-assemble the tool after inspection. Install parts in the correct order and orientation. Properly tighten connections.

Before re-using the tool, D&L recommends disassembly and inspection of the tool. Clean parts and ensure parts are in good working condition. Replace worn or damaged parts with D&L replacement parts.

When redressing the tool, D&L recommends replacement of all seals, elements, o-rings, shear screws, etc. Contact D&L sales for redress kit and/or other replacement part information.

E) SETTING PROCEDURES

CAUTION₂: Do not run the tool without properly tightening connections. Running the tool with loose connections may damage the tool and cause malfunction.

E-1) COMPRESSION SET

Run the packer to setting depth. Pick up the tubing to allow for setting stroke (12-13") plus desired tubing load. Rotate the tubing 1/4 right-hand turn at the packer, and then lower the tubing while releasing torque. Slack off on the tubing sufficient weight to set the packer (6,000 lbs). Pull tension to assure that the upper slips are set. The tubing can then be left in tension, compression or neutral. If insufficient weight is available to set the packer with compression, tension can be applied after slack-off to pack off the elements.

E-2) TENSION SET

Run to setting depth, pick up on the tubing and rotate 1/4 turn to the right at the packer then lower the tubing slacking off available weight to set the packer lower slips. Pull tension to set upper slips and pack off elements (6,000 lbs). After setting the packer, the tubing can be left in compression, tension or neutral.

F) RELEASING PROCEDURES

The releasing procedures are the same whether the packer has been tension or compression set. Set down weight on the packer to unseat the J-pin from the tension shoulder of the J-slot. Refer to the Pressure Affected Area Guide to determine necessary set down weight on the packer. Rotate the tubing 1/4 right-hand turn at the packer and pick up while holding right-hand torque. Weight in addition to pipe weight may be required to pick up on packer - refer to Pressure Affected Area Guide. The internal by-pass will open, allowing pressure to equalize. After pressure is equalized, continue to pick up to release the upper slips, relax the elements and release the lower slips thus allowing the packer to be re-set or removed from the well.

CAUTION₄: High differential pressure below the ASI-X may cause the upper slips to wedge in tighter, requiring an extra amount of tension to release the upper slips.



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G) PRESSURE AFFECTED AREA GUIDE

PACKER SIZE (INCHES)	TUBING SIZE (INCHES)	PRESSURE AFFECTED AREA (IN ²)	
		ABOVE	BELOW
2-7/8	1.050	0.020 (DOWN)	-0.353 (UP)
	1.315	-0.472 (UP)	-0.220 (UP)
	1.660	-1.278 (UP)	0.610 (DOWN)
	1.900	-1.949 (UP)	1.150 (DOWN)

Example: Consider a 2-7/8" ASI-X set on 1.315" tubing with a differential pressure of 3,000 psi in the annulus around the tubing above the packer. What is the force acting on the seal area of the mandrel?

To calculate the force (lbs) acting on the seal area of the mandrel, refer to the Pressure Affected Area Guide for a 2-7/8" ASI-X run on 1.315" tubing. In this example, the differential pressure from above the packer acts on the seal area of the packer mandrel across a pressure affected area of -0.472 in². Multiplying the differential pressure (3,000 psi) by the pressure affected area (-0.472 in²) results in a force of -1,416 lbs. The piston effect on the packer mandrel is an upward force of 1,416 lbs.

H) STORAGE RECOMMENDATIONS

When preparing the tool for storage, follow the Pre-Installation Inspection Procedures. Re-assemble the tool with connections hand-tight only and in running position if applicable. Elements should be in a relaxed state—free from tension, compression, and other stresses that could cause deformation.

Store the tool, if possible, in an enclosed, temperature and humidity controlled environment. Avoid excessively high temperatures over long periods of time. Shield elastomeric parts from ultraviolet light sources. Keep tool dry and protected from condensation. Do not store in contact with or near volatile or corrosive chemicals. Do not store near ozone generating equipment or operations such as welding.

I) ELASTOMER TRIM TEMPERATURE GUIDE

NITRILE (STD)			
TEMPERATURE RANGE (F°)	DUROMETER		
	END	MIDDLE	END
40° - 125°	80	70	80
125° - 250°	90	70	90
150° - 250°	90	80	90
250° +	Contact D&L Sales		

RUBBER TYPE	TEMPERATURE RANGE (F°)
NITRILE	40° - 250°F
HSN (HNBR)	70° - 300°F
VITON	100° - 350°F



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J) RECOMMENDED TOOLS

J-1) HAND TOOLS

- VISE
- GLOVES
- ALLEN WRENCHES
- TAPE MEASURE
- O-RING PICK
- BAR
 - 1/2-INCH
 - 3/4-INCH
- PAINT BRUSH, 2-INCH
- PIPE WRENCH, 3-FT (2 EA)
- "CHEATER" PIPE, 4-FT LONG
- ADJUSTABLE WRENCH, 12-INCH
- CORDLESS DRILL, 18V
- SNAP RING SPREADER PLIERS
- ALIGNING PUNCH
- SCREWDRIVER SET, FLAT-TIPPED
- SOCKET SETS
 - 3/8-INCH DRIVE
 - 1/2-INCH DRIVE
- HAMMERS
 - SLEDGE
 - BALL PEEN
 - DEAD BLOW

J-2) OPTIONAL SPECIAL TOOLS

ITEM	QTY	DESCRIPTION	PART NUMBER
T1	1	DRAG BLOCK ASSEMBLY TOOL	AT045110

K) DISASSEMBLY

K-1) Clamp top sub (2) in vise.

K-1.1) Unscrew and remove J-pin bottom sub (23) from inner mandrel (1).

NOTE₃: Drag block body assembly must be free to rotate.

K-1.1.1) Remove o-ring (28) from J-pin bottom sub (23).

K-1.2) Unscrew and remove set screws (27) from drag block body (18).

K-1.3) Unscrew and remove J-body (20) from drag block body (18) (**NOTE₄**: Right-hand threads).

K-1.4) Unscrew and remove rubber mandrel cap (19) from rubber mandrel (11).

K-1.5) Wedge lower slips (17) outwards (if needed). Remove drag block body assembly from rubber mandrel (11) and disassemble:

K-1.5.1) Remove wedges (if needed). Remove lower slips (17) and lower slip springs (25) from drag block body (18).

K-1.5.2) Unscrew and remove set screws (27) from lower slip body (24).

K-1.5.3) Unscrew and remove lower slip body (24) from drag block body (18).

K-1.5.4) Compress drag blocks (22) using drag block body assembly tool (T1). Remove drag block retainer (21) from drag block body (18).

K-1.5.5) Release drag blocks (22). Remove drag blocks (22) and drag block springs (3) from drag block body (18).

K-1.6) Unscrew and remove lower cone (16) from rubber retainer (15).

K-1.7) Unscrew rubber mandrel (11) from center coupling (10).

K-1.8) Remove rubber mandrel assembly from inner mandrel (1) and disassemble:

K-1.8.1) Remove elements (13, 14), rubber spacers (12), and rubber retainer (15) from rubber mandrel (11).

K-1.9) Unscrew and remove center coupling (10) from upper cone (9).

K-1.9.1) Remove o-ring (29) from center coupling (10).

K-1.10) Remove upper cone (9) from inner mandrel (1).

K-1.10.1) Remove valve (26) and o-ring (30) from upper cone (9).



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K) DISASSEMBLY (cont'd)

K-2) Remove top sub (2) from vise and clamp inner mandrel (1) in vise.

NOTE: Do **NOT** wrench or clamp on seal surface.

K-2.1) Unscrew and remove spring cage (5) from upper slip body (6).

CAUTION: Compression spring (4) is compressed with spring tension against upper slip body assembly.

K-2.2) Unscrew and remove set screws (27) from top sub (2)

K-2.3) Unscrew and remove top sub (2) from inner mandrel (1).

K-2.3.1) Remove o-ring (28) from top sub (2).

K-2.4) Remove compression spring (4) from inner mandrel (1).

K-2.5) Wedge releasing slip (7) and upper slips (8) outwards (if needed). Remove upper slip body assembly from inner mandrel (1) and disassemble:

K-2.5.1) Remove wedges. Remove releasing slip (7), upper slips (8) and upper slip springs (25) from upper slip body (6).

K-3) Unclamp and remove inner mandrel (1) from vise.

L) ASSEMBLY

NOTE: Clean and inspect all parts. Replace all worn and damaged parts. Install parts in proper order, and orientation and tighten/torque all connections properly.

CAUTION: To ensure tool operates properly, install o-rings in o-ring grooves **NOT** thread reliefs unless stated otherwise (Fig. 2).

L-1) Clamp inner mandrel (1) in vise.

NOTE: Do **NOT** wrench or clamp on seal surface.

L-1.1) Assemble upper slip body assembly and install:

L-1.1.1) Install upper slips (8), releasing slip (7) and upper slip springs (25) into upper slip body (6).

NOTE: Install one (1ea) spring per slip (Fig. 3).

L-1.1.2) Wedge releasing slip (7) and upper slips (8) outwards. Install upper slip body assembly onto inner mandrel (1).

L-1.2) Install compression spring (4) onto inner mandrel (1).

L-1.3) Install o-ring (28) into groove in top sub (2).

L-1.4) Screw top sub (2) onto inner mandrel (1).

CAUTION: Do not rip or tear o-ring during installation.

L-1.5) Screw set screws (27) into top sub (2).

L-1.6) Screw spring cage (5) onto upper slip body (6).

CAUTION: Compression spring (4) is compressed with spring tension against upper slip body assembly.

L-2) Remove inner mandrel (1) from vise and clamp top sub (2) in vise.

L-2.1) Install o-ring (30) in groove in upper cone (9).

L-2.2) Install valve (26) into upper cone (9).

CAUTION: Do not rip or tear o-ring during installation.

L-2.3) Install upper cone (9) onto inner mandrel (1).

L-2.4) Install o-ring (29) in groove in center coupling (10).

L-2.5) Screw center coupling (10) into upper cone (9).

L-2.6) Assemble rubber mandrel assembly and install:

L-2.6.1) Install rubber retainer (15), elements (13, 14), and rubber spacers (12) onto rubber mandrel (11).

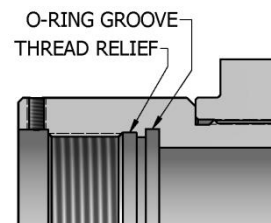


Fig. 2

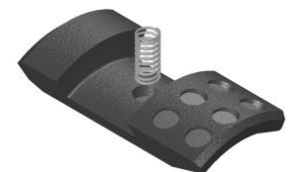


Fig. 3



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L) ASSEMBLY (cont'd)

L-2.7) Install rubber mandrel assembly onto inner mandrel (1). Screw rubber mandrel (11) into center coupling (10).

CAUTION₃: Do not rip or tear o-ring during installation.

L-2.8) Screw lower cone (16) into rubber retainer (15).

L-2.9) Assemble lower slip body assembly and install:

L-2.9.1) Install lower slips (17) and lower slip springs (25) into lower slip body (24).

NOTE₇: Install one (1ea) spring per slip (Fig. 4).

L-2.9.2) Wedge lower slips (17) outwards. Install lower slip body assembly onto rubber mandrel (11).

L-2.10) Assemble drag block body assembly and install:

L-2.10.1) Install drag blocks (22) and drag block springs (3) into drag block body (18).

NOTE₈: Install two (2ea) springs per drag block (Fig. 5).

L-2.10.2) Compress drag blocks (22) using drag block body assembly tool (T1).

L-2.10.3) Install drag block retainer (21) onto drag block body (18) capturing ends of drag blocks (22).

L-2.10.4) Install drag block body assembly onto rubber mandrel (11). Screw drag block body (18) into lower slip body (24).

L-2.10.5) Screw set screws (27) into lower slip body (24). Release drag blocks.

L-2.11) Screw rubber mandrel cap (19) onto rubber mandrel (11).

L-2.12) Screw J-body (20) into drag block body (18) (**NOTE₄**: Right-hand threads).

L-2.13) Screw set screws (27) into drag block body (18).

L-2.14) Install o-ring (28) in groove in J-pin bottom sub (23).

L-2.15) Screw J-pin bottom sub (23) onto inner mandrel (1).

NOTE₃: Drag block body assembly must be free to rotate.

CAUTION₃: Do not rip or tear o-ring during installation.

L-3) Unclamp top sub (2) from vise and remove assembled tool.

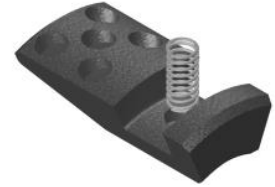


Fig. 4



Fig. 5



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M) PARTS LIST

ITEM	QTY	DESCRIPTION	MATERIAL	PART NUMBER
1	1	INNER MANDREL	DLMS80	60324210
2	1	TOP SUB	DLMS80	60324610
3	8	DRAG BLOCK SPRING	DLMCRSP	9102900
4	1	COMPRESSION SPRING	-	60325920
5	1	SPRING CAGE	DLMS80	60324310
6	1	UPPER SLIP BODY	DLMS110	60324320
7	1	RELEASING SLIP	DLMS80	60325125
8	2	CARBIDE UPPER SLIP	DLMS110	60325115C
9	1	UPPER CONE	DLMS80	60324410
10	1	CENTER COUPLING	DLMS80	60324620-3E
11	1	RUBBER MANDREL	DLMS80	60325220DB
12	2	RUBBER SPACER	DLMS80	60224840-3E
13	1	ELEMENT	70 DURO NITRILE	60224511-3E
14	2	ELEMENT	90 DURO NITRILE	60224513-3E
15	1	RUBBER RETAINER	DLMS80	60224850-3E
16	1	LOWER CONE	DLMS80	60324420
17	4	CARBIDE LOWER SLIP	DLMS110	60324135C
18	1	DRAG BLOCK BODY	DLMS80	60324335
19	1	RUBBER MANDREL CAP	DLMS60	60325230
20	1	J-BODY	DLMS80	60324340DB
21	1	DRAG BLOCK RETAINER	1026	60324910
22	4	CARBIDE DRAG BLOCK	DLMSDB4	9028900C
23	1	J-PIN BOTTOM SUB	DLMS110	60325630
24	1	LOWER SLIP BODY	DLMS80	60324351
25	7	SLIP SPRING	DLMCRSP	41225920
26	1	VALVE (MOLDED RUBBER TYPE)	90 DURO NITRILE	60325520M
27	7	SET SCREW #10-24 UNC X 3/16	STEEL	SSS1024C018
28	2	120 O-RING	90 DURO NITRILE	90120
29	1	123 O-RING	90 DURO NITRILE	90123
30	1	223 O-RING	90 DURO NITRILE	90223
		REDRESS KIT (RDK)		60324050-3E
		ASSEMBLED WEIGHT		31 LBS



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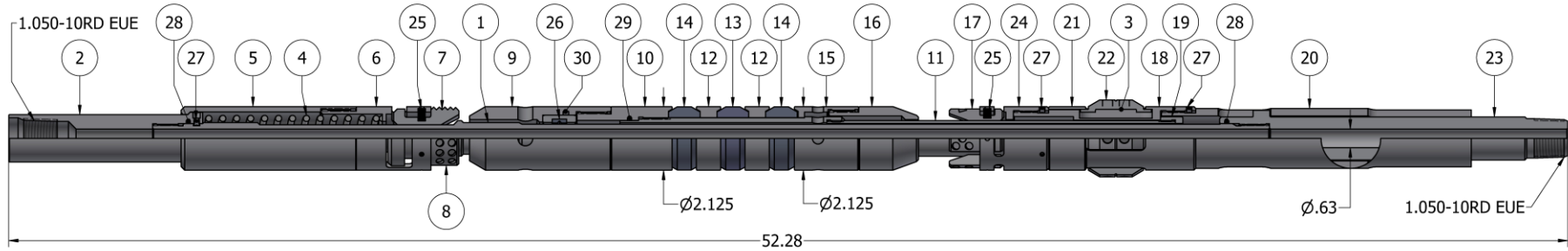
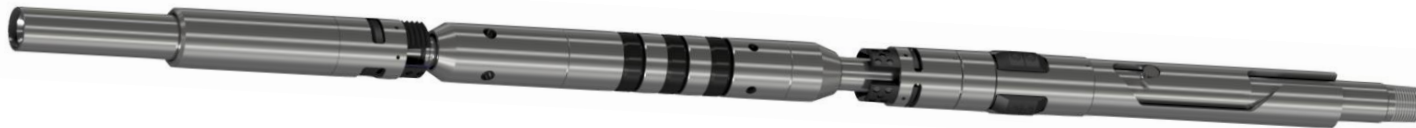
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N) TECHNICAL ILLUSTRATION



O) REVISION HISTORY

DATE	REVISION	DESCRIPTION OF CHANGES	REVISED BY	APPROVED BY
02/13/2024	D	Revised P/N 90120 qty 2 was 1, Removed P/N 90117	J.Anderson	E.Visaez
10/19/2022	C	P/N 60324C-3E was 60324-3E	J.Anderson	E.Visaez
05/14/13	B	Revised pressure affected area guide, P/N 90223 was 90130; Added note for use of double hook J-slot packers, recommended tools, revision history; Removed AFLAS from element selection guide.	J.Anderson	J.McArthur