



WIRELINE ADAPTER KIT FOR VSI-X AND VSI-X HT PACKER 3-1/2" X 1.900"

Manual No:
DL-971-3500-550

Revision: **B**

Revision Date:
01/24/2023

Authored by: J.Anderson

Approved by: H.Bringham

A) DESCRIPTION

The Wireline Adapter Kit (WLAK) for VSI-X Packers and VSI-X HT Packers is used with a stinger to set VSI-X Packers and VSI-X HT Packers on electric wireline or with a hydraulic setting assembly on tubing. The WLAK is designed to be used on a Baker E-4 wireline powder charge, hydraulic setting assembly or any setting assembly with the same configuration.

When used with a Profile Stinger, the plug-in-place design allows the running of a profile blanking plug to be run in place to convert the packer to a temporary Bridge Plug. Use of a profile blanking plug also reduces debris build-up and eliminates the need to run Profile Nipples or Pump-Out Plugs below the packer.

The WLAK automatically disconnects from the packer during packer setting to be easily retrieved and prepared to run again.

NOTE₁: Refer to applicable VSI-X Packer and VSI-X HT Packer technical manuals for packer specific technical information including operating procedures and packer disassembly and assembly.

NOTE₂: Stinger sold separately.

B) RELATED TOOLS (sold separately)

B-1) 3-1/2" X 1.900" VSI-X and VSI-X HT Packers—actual P/N varies depending on customer requirements.

B-2) 1.900" Stinger—actual P/N varies depending on customer requirements.

C) SPECIFICATION GUIDE

CASING SIZE (INCHES)	TUBING OD (INCHES)	TOOL OD (INCHES)	PRESSURE SETTING TOOL	PART NUMBER
3-1/2	1.900	2.750	#5 BAKER E-4*	97130

*or compatible setting tool by other manufacturer.

D) PRE-INSTALLATION INSPECTION PROCEDURES

CAUTION: D&L ships tool connections made-up **HAND TIGHT**—labeled with hand-tight tape on the tool (Fig. 1) — unless stated otherwise. Tighten/torque all connections properly before operating tool.



Fig. 1

GENERAL THREAD CONNECTION TORQUE RECOMMENDATIONS			
STUB ACME / ACME THREADS	INTERNAL TAPERED TUBING THREADS		PREMIUM THREADS
	UP TO 2-3/8"	GREATER THAN 2-3/8"	
600 – 800 FT-LBS	600 – 800 FT-LBS	800 – 1,200 FT-LBS	Consult thread manufacturer's recommendations.

GENERAL SCREW TORQUE RECOMMENDATIONS									
SCREW SIZE (INCHES)	#6	#8	#10	1/4	5/16	3/8	7/16	1/2	5/8 and larger
TORQUE RANGE (INCH-POUNDS)	5 – 8	10 – 15	18 – 25	25 – 40	50 – 80	90 – 135	160 – 210	250 – 330	450 – 650

D & L OIL TOOLS
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D) PRE-INSTALLATION INSPECTION PROCEDURES (cont'd)

Before first use, D&L recommends disassembly and inspection of the tools unless stated otherwise. Ensure parts have not been damaged during shipping. Replace damaged parts with D&L replacement parts. Contact D&L sales for replacement part information.

Re-assemble the tool after inspection. Install parts in the correct order and orientation. Properly tighten connections.

Before re-using the tool, D&L recommends disassembly and inspection of the tool. Clean parts and ensure parts are in good working condition. Replace worn or damaged parts with D&L replacement parts.

When redressing the tool, D&L recommends replacement of all shear screws, etc. Contact D&L sales for redress kit and/or other part information.

E) OPERATING PROCEDURES

Assemble WLAK to packer and pressure setting assembly. Run assembly to the desired depth. Follow pressure setting assembly manufacturer's procedures for setting equipment. The WLAK disconnects from the packer as part of the setting procedure. After setting packer, retrieve setting assembly and disassemble.

NOTE₃: Ensure J-pin on packer is positioned on tension shoulder of J-slot prior to running tool.

F) STORAGE RECOMMENDATIONS

When preparing the tool for storage, follow the Pre-Installation Inspection Procedures. Re-assemble the tool with connections hand-tight only and in running position if applicable.

Store the tool, if possible, in an enclosed, temperature and humidity controlled environment. Avoid excessively high temperatures over long periods of time. Keep tool dry and protected from condensation. Do not store in contact with or near volatile or corrosive chemicals. Do not store near ozone generating equipment or operations such as welding.

G) RECOMMENDED HAND TOOLS

- VISE
- GLOVES
- ALLEN WRENCHES
- TAPE MEASURE
- O-RING PICK
- BAR
 - 1/2-INCH
 - 3/4-INCH
- PAINT BRUSH, 2-INCH
- PIPE WRENCH, 3-FT (2 EA)
- "CHEATER" PIPE, 4-FT LONG
- ADJUSTABLE WRENCH, 12-INCH
- CORDLESS DRILL, 18V
- SNAP RING SPREADER PLIERS
- ALIGNING PUNCH
- SCREWDRIVER SET, FLAT-TIPPED
- SOCKET SETS
 - 3/8-INCH DRIVE
 - 1/2-INCH DRIVE
- HAMMERS
 - SLEDGE
 - BALL PEEN
 - DEAD BLOW

H) ASSEMBLY ONTO PRESSURE SETTING ASSEMBLY AND VSI-X AND VSI-X HT PACKER

NOTE₆: Clean and inspect all parts. Replace all worn and damaged parts. Install parts in proper order and orientation.

H-1) Install setting sleeve assembly (2) over lower end of pressure setting assembly.

NOTE₄: Pressure setting assembly is not part of WLAK and is not shown.

H-2) With setting sleeve assembly (2) slid up out-of-way, screw outer adapter (1) into pressure setting assembly.

H-3) Screw inner adapter assembly (3) into pressure setting assembly.

H-4) With stinger (ST) installed in top of packer, slide stinger (ST) into bottom of inner adapter assembly (3) with pins on stinger fitting into slots in lower part of inner adapter assembly (3).

H-5) Align threaded holes of inner adaptor (1) with groove in stinger (ST). Screw shear screws (SS) into inner adapter assembly (3). Tighten until shear screws (SS) make contact with stinger (ST). Back shear screws (SS) out 1/4 turn.



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H) ASSEMBLY...(cont'd)

H-6) Slide setting sleeve assembly (2) down over outer adapter (1). Screw setting sleeve assembly (2) onto outer adapter (1) until bottom of setting sleeve contacts spring cage of packer.

H-7) Screw set screws (4) into setting sleeve assembly (2).

I) DISASSEMBLY

NOTE4: Pressure setting assembly is not part of WLAK and is not shown.

I-1) Unscrew and remove set screws (4) from setting sleeve assembly (2).

I-2) Unscrew setting sleeve assembly (2) from outer adapter (1). Move setting sleeve assembly (2) up and out-of-way.

I-3) Unscrew and remove shear screws (SS) from inner adapter assembly (3).

I-4) Unscrew and remove inner adapter assembly (3) from pressure setting assembly.

I-5) Unscrew and remove outer adapter (1) from pressure setting assembly.

I-6) Remove setting sleeve assembly (2) from pressure setting assembly.

J) PARTS LIST

ITEM	QTY	DESCRIPTION	MATERIAL	P/N 97130
1	1	OUTER ADAPTER	DLMS110	97105102
2	1	SETTING SLEEVE ASSEMBLY	1026	60130470
3	1	INNER ADAPTER ASSEMBLY	-	60130460
4	2	SET SCREW 1/4-20 UNC X 1/2	STEEL	SSS025C050
SS	8	1/4-20 UNC X 1/4 SLOTTED SHEAR SCREW (1200#)	DLM360BRS	BSSLT025C025
ST	1	1.900" STINGER	-	51019NXXX*

*Stinger sold separately. Actual P/N varies depending on customer requirements.

ASSEMBLED WEIGHT	18 LBS [†]
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[†]Assembled weight does not include stinger.

NOTES: Wireline pressure setting assembly sold separately by other manufacturer.



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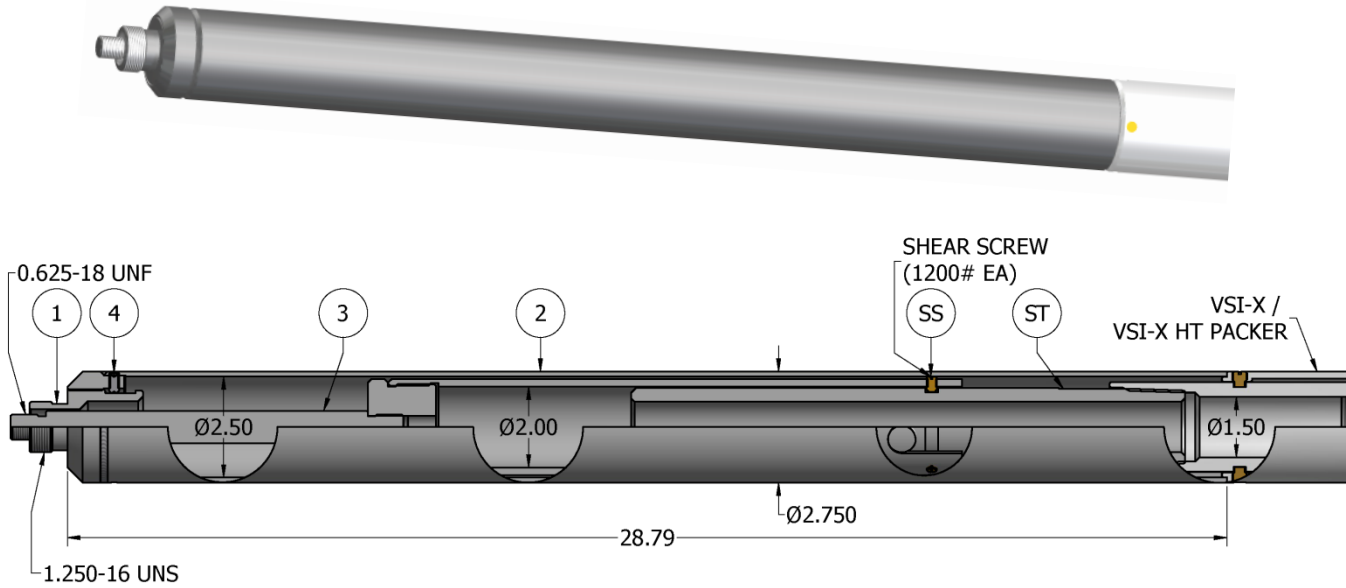
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K) TECHNICAL ILLUSTRATION



L) REVISION HISTORY

DATE	REVISION	DESCRIPTION OF CHANGES	REVISED BY	APPROVED BY
01/24/2023	B	Revised entire manual; Added P/N BSSSLT025C025	J.Anderson	E.Visaez
04/15/13	A	Created new technical manual;	J.Anderson	H.Bringham