



PERMAPAK SEAL BORE PACKER

5-1/2" X 3.000"

Manual No:
DL-672-5500-805

Revision: **C**

Revision Date:
11/06/2020

Authored by: J.Anderson

Approved by: K.Riggs

A) DESCRIPTION

The Permapak Packers are highly versatile tools which may be set on wireline or hydraulically. They are frequently used on stimulation jobs where excessively high pressures and/or temperatures are encountered. By installing a Knock-out Plug, Pump-out Plug or Screw-out Plug, the Permapak may be used as a temporary bridge plug to isolate a lower zone. The zone may later be produced by removing the plug with the production string and landing the seals.

Optional bottoms are available for the Permapak for accepting Seal Bore Extensions, Knock-out Plugs, Screw-out Plugs, Pump-out Plugs and Flapper Valves.

NOTE1: Permapak setting equipment, bottoms, and accessories are sold separately.

NOTE2: This packer requires at least a 30 second burn on the wireline setting tool to ensure a proper set. A burn time less than 30 seconds may shear the setting tool from the packer before fully setting the packer.

B) RELATED TOOLS (sold separately)

B-1) 5-1/2" X 3.000 Wireline Adapter Kit (WLAK) (PN 97055)—refer to technical manual *DL-970-5500-629*.

B-2) Model "H" #20 Hydraulic Setting Tool (PN 39120-3)—refer to technical manual *DL-391-20-377*.

B-3) LC #15 Hydraulic Setting Tool (PN 39415)—refer to technical manual *DL-394-15-511*.

B-4) LC #15 Setting Kit (PN 97455)—refer to technical manual *DL-974-5500-806*.

B-5) 3.000" Seal bore accessories—refer to technical manual *DL-581-3000-661*.


C) SPECIFICATION GUIDE

CASING			TOOL OD (INCHES)	TOOL SEAL BORE ID (INCHES)	ID THRU SEALS (INCHES)	PART NUMBER
SIZE (INCHES)	WEIGHT (LBS/FT)	RECOMMENDED HOLE SIZE (INCHES)				
5-1/2	13.0 – 17.0	4.892 – 5.044	4.532	3.000	2.375	67255 67255H ¹ 67255V ² 67255C ³ 67255HC ⁴ 67255VC ⁵
	17.0 – 23.0	4.670 – 4.892	4.438	3.000	2.375	67256 67256H ¹ 67256V ² 67256C ³ 67256HC ⁴ 67256VC ⁵

Tool Options: ¹HSN, ²Viton, ³Nitrile, Carbide, ⁴HSN, Carbide, ⁵Viton, Carbide

DIFFERENTIAL PRESSURE (MAX)
10,000 PSI

D & L OIL TOOLS
P.O. BOX 52220 TULSA, OK 74152
PHONE: (800) 441-3504 www.dloilttools.com

	PERMAPAK SEAL BORE PACKER 5-1/2” X 3.000”	Manual No: DL-672-5500-805
		Revision: C
		Revision Date: 11/06/2020
Authored by: J.Anderson		Approved by: K.Riggs

D) PRE-INSTALLATION INSPECTION PROCEDURES

CAUTION₁: D&L ships tool connections made-up **HAND TIGHT**—labeled with hand-tight tape on the tool (Fig. 1)—unless stated otherwise. Tighten/torque all connections properly before operating tool.

Fig. 1



GENERAL THREAD CONNECTION TORQUE RECOMMENDATIONS			
STUB ACME / ACME THREADS	INTERNAL TAPERED TUBING THREADS		PREMIUM THREADS
	UP TO 2-3/8"	GREATER THAN 2-3/8"	
600 – 800 FT-LBS	600 – 800 FT-LBS	800 – 1,200 FT-LBS	Consult thread manufacturer's recommendations.

GENERAL SCREW TORQUE RECOMMENDATIONS									
SCREW SIZE (INCHES)	#6	#8	#10	1/4	5/16	3/8	7/16	1/2	5/8 and larger
TORQUE RANGE (INCH-POUNDS)	5 – 8	10 – 15	18 – 25	25 – 40	50 – 80	90 – 135	160 – 210	250 – 330	450 – 650

Before first use, D&L recommends disassembly and inspection of the tool unless stated otherwise. Ensure parts have not been damaged during shipping. Replace damaged parts with D&L replacement parts. Contact D&L sales for replacement part information.

Re-assemble the tool after inspection. Install parts in the correct order and orientation. Properly tighten connections.

E) OPERATION PROCEDURES

CAUTION₂: Do not run the tool without properly tightening connections. Running the tool with loose connections may damage the tool and cause malfunction.

E-1) ON WIRELINE

In setting the Permapak, the setting forces are transferred from the gun to the packer through the setting adapter kit. The lock ring housing is backed up while the top connection (and thus the inner mandrel) is pulled up. This movement causes the shear pins in the lock ring housing and the cones to shear and the slips to separate and set. Further stroke expands the back-up rings against the casing, packs off the element, and shears the adapter kit free of the packer.

The rubber pack-off is maintained by the slips and the inner mandrel movement is checked by the lock ring. When the packer is milled, there are two rotational locks; the lock ring and the key in the lower cone.

F) STORAGE RECOMMENDATIONS

When preparing the tool for storage, follow the Pre-Installation Inspection Procedures. Re-assemble the tool with connections hand-tight only and in running position if applicable. Elastomers should be in a relaxed state—free from tension, compression or other deformation.

Store the tool, if possible, in an enclosed, temperature and humidity controlled environment. Avoid excessively high temperatures over long periods of time. Shield elastomeric parts from ultraviolet light sources. Keep tool dry and protected from condensation. Do not store in contact with or near volatile or corrosive chemicals. Do not store near ozone generating equipment or operations such as welding.



PERMAPAK SEAL BORE PACKER

5-1/2" X 3.000"

Manual No:
DL-672-5500-805

Revision: **C**

Revision Date:
11/06/2020

Authored by: J.Anderson

Approved by: K.Riggs

G) ELASTOMER TRIM TEMPERATURE GUIDE

RUBBER TYPE	TEMPERATURE RANGE
NITRILE	40° - 250°F
HSN (HNBR)	70° - 300°F
VITON	100° - 350°F

H) RECOMMENDED HAND TOOLS

- VISE
- GLOVES
- ALLEN WRENCHES
- TAPE MEASURE
- O-RING PICK
- BAR
 - 1/2-INCH
 - 3/4-INCH
- PAINT BRUSH, 2-INCH
- PIPE WRENCH, 3-FT (2 EA)
- "CHEATER" PIPE, 4-FT LONG
- ADJUSTABLE WRENCH, 12-INCH
- CORDLESS DRILL, 18V
- SNAP RING SPREADER PLIERS
- ALIGNING PUNCH
- SCREWDRIVER SET, FLAT-TIPPED
- SOCKET SETS
 - 3/8-INCH DRIVE
 - 1/2-INCH DRIVE
- HAMMERS
 - SLEDGE
 - BALL PEEN
 - DEAD BLOW

I) DISASSEMBLY

I-1) Clamp top sub (1) in vise.

I-1.1) Beginning from lower end of tool, remove slip ring (5) from inner mandrel (2).

I-1.2) Unscrew and remove shear screws (15) from lower cone (7).

I-1.3) Remove lower cone (7) from inner mandrel (2).

I-1.4) Remove keys (14) from inner mandrel (2).

I-1.5) Remove female and male expansion rings (8, 9), rubber retainers (10) and element (11) from inner mandrel (2)

I-1.6) Unscrew and remove shear screws (15) from upper cone (6).

I-1.7) Remove upper cone (6) from inner mandrel (2).

I-1.8) Remove slip ring (5) from inner mandrel (2).

I-1.9) Unscrew and remove shear screws (13 or 16, as applicable) from upper end of lock ring housing (3).

I-1.10) Unscrew and remove set screws (12) from top sub (1).

I-1.11) Unscrew inner mandrel (2) from top sub (1). Remove inner mandrel assembly and disassemble:

CAUTION₃: Do NOT wrench or clamp on seal surface.

I-1.11.1) Unscrew and remove remaining shear screw (13) from lock ring housing (3)

I-1.11.2) Unscrew and remove lock ring housing (3) from lock ring (4) and remove from inner mandrel (2).

I-1.11.3) Unscrew and/or slide lock ring (4) from inner mandrel (2) (**NOTE₄:** Left-hand threads).

NOTE₆: Using snap ring spreader pliers, lock ring (4) may be spread slightly to be removed from inner mandrel (2).

I-2) Unclamp top sub (1) and remove from vise.



PERMAPAK SEAL BORE PACKER

5-1/2" X 3.000"

Manual No:
DL-672-5500-805

Revision: **C**

Revision Date:
11/06/2020

Authored by: J.Anderson

Approved by: K.Riggs

J) ASSEMBLY

NOTE₃: Clean and inspect all parts. Replace all worn and damaged parts. Install parts in proper order, and orientation and tighten/torque all connections properly.

J-1) Clamp top sub (1) in vise.

J-1.1) Assemble inner mandrel assembly and install:

J-1.1.1) Screw and/or slide lock ring (4) onto upper end of OD threads on inner mandrel (2) (**NOTE₄:** Left-hand threads).

NOTE₅: Threads on lock ring (4) are directional—it **MUST** be installed in correct direction for tool to work properly.

J-1.1.2) Screw lock ring housing (3) onto lock ring (4). Align gap in lock ring (4) with threaded hole in lower end of lock ring housing (3).

J-1.1.3) Screw shear screw (13) into lower end of lock ring housing (3). Tighten until shear screw (13) contacts inner mandrel (2). Back shear screw (13) out 1/4 turn.

J-1.1.4) Screw inner mandrel (2) into top sub (1).

CAUTION₃: Do NOT wrench or clamp on seal surface.

J-1.2) Screw set screws (12) into top sub (1).

J-1.3) Screw remaining shear screws (13 or 16, as applicable) into lock ring housing (3). Tighten until shear screws (13 or 16) contact top sub (1). Back shear screws (13 or 16) out 1/4 turn.

J-1.4) Install slip ring (5) onto inner mandrel (2).

J-1.5) Install upper cone (6) onto inner mandrel (2). Align threaded holes in upper cone (6) with pocket holes in inner mandrel (2).

J-1.6) Screw four (4 qty) shear screws (15) into upper cone (6). Tighten until shear screws (15) contact inner mandrel (2). Back shear screws (15) out 1/4 turn.

J-1.7) Install male and female expansion rings (9, 8), rubber retainers (10) and element (10) onto inner mandrel (2).

J-1.8) Set keys (14) in place on flat surface on lower end of inner mandrel (2). Hold keys in place as necessary while installing lower cone (7).

J-1.9) Install lower cone (7) onto inner mandrel (2). Align key slots in lower cone (7) with keys (14) and slide lower cone (7) over keys (14). Align threaded holes in lower cone (7) with pocket holes in inner mandrel (2).

J-1.10) Screw remaining four (4 qty) shear screws (15) into lower cone (7). Tighten until shear screws (15) contact inner mandrel (2). Back shear screws (15) out 1/4 turn.

J-1.11) Install slip ring (5) onto inner mandrel (2).

J-2) Unclamp top sub (1) from vise and remove assembled tool.



PERMAPAK SEAL BORE PACKER

5-1/2" X 3.000"

Manual No:
DL-672-5500-805

Revision: **C**

Revision Date:
11/06/2020

Authored by: J.Anderson

Approved by: K.Riggs

K) PARTS LIST

ITEM	QTY	DESCRIPTION	MATERIAL	P/N 67255	P/N 67256
1	1	TOP SUB	DLMS110	67255601	
2	1	INNER MANDREL	DLMS110	67255210	
3	1	LOCK RING HOUSING	DLMS80	67255012-L-80	
4	1	LOCK RING	DLMS80	67255011	
5	2	SLIP	DLMCIG2	67255110	
6	1	UPPER CONE	DLMCIG2	67255014	67256014
7	1	LOWER CONE	DLMCIG2	67255023	67256023
8	2	FEMALE EXPANSION RING	DLM660BRZ	67255013	
9	2	MALE EXPANSION RING	DLM660BRZ	67255020	
10	2	RUBBER RETAINER	DLMCIG2	67255015	67256015
11	1	ELEMENT	80 DURO NITRILE	67255512	
12	4	SET SCREW 3/8-16 UNC	STEEL	SSS037C031 (5/16" LONG)	SSS037C025 (1/4" LONG)
13	-	SHEAR SCREW (750#) #10-32 UNF	DLM360BRS	BSSSLT1032F037 (7 QTY, 3/8" LONG)	BSSSLT1032F050 (1 QTY, 1/2" LONG)
14	2	KEY 3/16 X 3/16 X 1"	DLMSKS	KS018X018X100	
15	8	SHEAR SCREW (1200#) 1/4-20 UNC	DLM360BRS	BSSSLT025C037 (3/8" LONG)	BSSSLT025C050 (1/2" LONG)
16	6	SHEAR SCREW (750#) #10-32 UNF X 5/16	DLM360BRS	-	BSSSLT1032F031
17	6	DRIV-LOK PIN (4800#) 5/16 X 5/8"	4140	DLP031062	

ASSEMBLED WEIGHT		40 LBS	39 LBS
------------------	--	--------	--------

K-1) ELASTOMER TRIM OPTIONS

NOTE₃: For temperature range, refer to Elastomer Trim Temperature Guide.

K-1.1) HSN

ITEM	QTY	DESCRIPTION	MATERIAL	P/N 67255H	P/N 67256H
11	1	ELEMENT	80 DURO HSN	67255512H	

K-1.2) VITON

ITEM	QTY	DESCRIPTION	MATERIAL	P/N 67255V	P/N 67256V
11	1	ELEMENT	80 DURO VITON	67255512V	



PERMAPAK SEAL BORE PACKER

5-1/2" X 3.000"

Manual No:
DL-672-5500-805

Revision: **C**

Revision Date:
11/06/2020

Authored by: J.Anderson

Approved by: K.Riggs

K-2) CARBIDE OPTION

ITEM	QTY	DESCRIPTION	MATERIAL	PART NUMBER
5	2	CARBIDE SLIP	DLMCIG2	67255110C

L) ACCESSORIES - BOTTOM SUBS

NOTE: Standard bottom subs are listed. Other tubing sizes/configurations and threads are available. All sold separately.

DESCRIPTION	MATERIAL	THREAD CONNECTION	P/N 67255	P/N 67256
PLAIN BOTTOM	1026	-	67255018	67256018
CONCENTRIC BOTTOM	P-110	3.4375-8 STUB ACME	67255610	67256610
BOX TUBING BOTTOM	1026	2-7/8 EUE BOX	67255620	67256620
PIN TUBING BOTTOM	L-80	2-7/8 EUE PIN	67255630-B	67256630-B



PERMAPAK SEAL BORE PACKER

5-1/2" X 3.000"

Manual No:
DL-672-5500-805

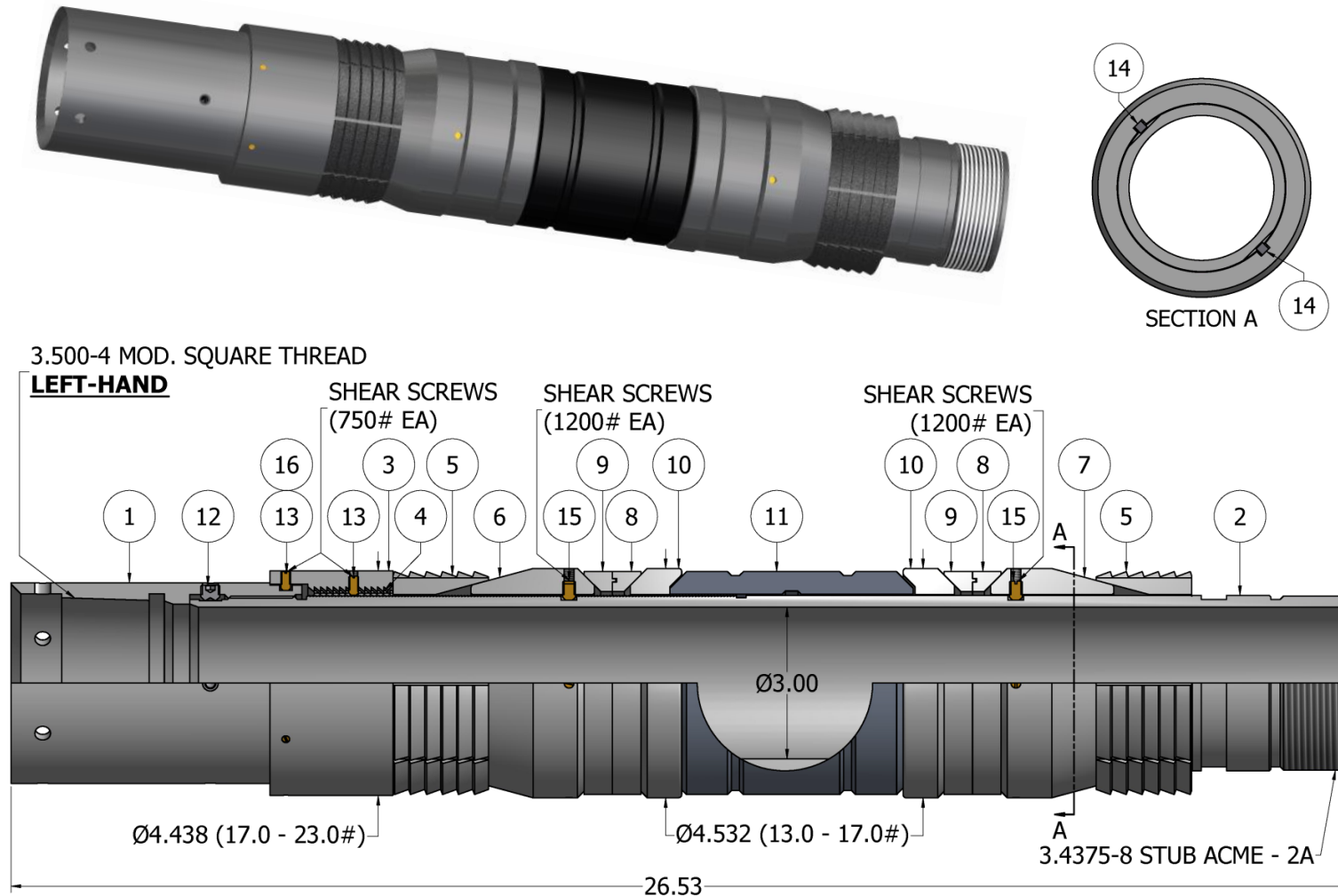
Revision: **C**


Revision Date:
11/06/2020

Authored by: J.Anderson

Approved by: K.Riggs

M) TECHNICAL ILLUSTRATION



	PERMAPAK SEAL BORE PACKER 5-1/2” X 3.000”	Manual No: DL-672-5500-805
		Revision: C
		Revision Date: 11/06/2020
<i>Authored by: J.Anderson</i>		<i>Approved by: K.Riggs</i>

N) REVISION HISTORY

DATE	REVISION	DESCRIPTION OF CHANGES	REVISED BY	APPROVED BY
11/06/2020	C	Added carbide options; Revised DLP031062 was DLP031100	J.Anderson	D.Hushbeck
09/23/2019	B	Added elastomer trim options, General Screw Torque Recommendations; Revised Elastomer Trim Temp. Guide, P/N DLP031100 was DLP031062 qty was 10	J.Anderson	D.Hushbeck
02/02/15	A	Created new manual	-	-