



# DLT RETRIEVABLE PACKER

## 7-5/8" X 3-1/2" IF TOOL JOINT

Manual No:  
**DL-688-7625-464**

Revision: **L**

Revision Date:  
**09/21/2018**

Authored by: B.Mathis

Approved by: H.Bringham

### A) DESCRIPTION

The DLT Retrievable Packer is a compression set packer with hydraulic hold down that is designed to provide an extra measure of dependability for rugged service. The hydraulic actuated upper hold-down provides more than the usual surface area to ensure that the packer will not move up the hole. It is ideally suited for high pressure, high temperature service work.

Some unique features of this packer include positive rotational locks on all internal connections, which allow for extreme values of torque (left-hand or right-hand) to be transmitted through the packer. Back-up rings on all the o-rings provide for more reliable sealing at high temperature and pressure.

This packer also comes with extra-long top and bottom subs which allow for hydraulic tong make-up and break out.

### B) RELATED TOOLS (sold separately)

B-1) 3-1/2" V-III Unloader— actual P/N varies depending on customer requirements.

### C) SPECIFICATION GUIDE

CASING			TOOL		THREAD CONNECTION BOX UP / PIN DOWN	PART NUMBER
SIZE (INCHES)	WEIGHT (LBS/FT)	RECOMMENDED HOLE SIZE (INCHES)	GAGE OD (INCHES)	NOMINAL ID (INCHES)		
7-5/8	24.0 – 29.7	6.875 – 7.025	6.672	2.69	3-1/2 IF TOOL JOINT	68875A
	33.7 – 39.0	6.625 – 6.765	6.453	2.69	3-1/2 IF TOOL JOINT	68875B

**NOTE<sub>1</sub>:** Tools listed are right-hand set / right-hand release.

**NOTE<sub>2</sub>:** Tools listed have standard Nitrile trim. Other elastomer trim is available – contact D&L Oil Tools.

DIFFERENTIAL PRESSURE (MAX)	TENSILE LOAD THRU TOOL (MAX)	HANGING WEIGHT ON SET TOOL (MAX)	TORQUE THRU TOOL (MAX)
10,000 PSI	195,000 LBS	195,000 LBS <sup>†</sup>	10,000 FT-LBS

<sup>†</sup>Casing must be cemented for this load rating.

D & L OIL TOOLS  
P.O. BOX 52220 TULSA, OK 74152  
PHONE: (800) 441-3504 [www.dloiltools.com](http://www.dloiltools.com)

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### D) PRE-INSTALLATION INSPECTION PROCEDURES

**CAUTION<sub>1</sub>:** D&L ships tool connections made-up **HAND TIGHT**—labeled with hand-tight tape on the tool (Fig. 1)—unless stated otherwise. Tighten/torque all connections properly before operating tool.

Fig. 1



GENERAL THREAD CONNECTION TORQUE RECOMMENDATIONS (General thread torque recommendations not applicable to mated parts specified in SPEC014)			
STUB ACME / ACME THREADS	INTERNAL TAPERED TUBING THREADS		PREMIUM THREADS
	UP TO 2-3/8"	GREATER THAN 2-3/8"	
600 – 800 FT-LBS	600 – 800 FT-LBS	800 – 1,200 FT-LBS	Consult thread manufacturer's recommendations.

GENERAL SCREW TORQUE RECOMMENDATIONS (General screw torque recommendations not applicable to mated parts specified in SPEC014)									
SCREW SIZE (INCHES)	#6	#8	#10	1/4	5/16	3/8	7/16	1/2	5/8 and larger
TORQUE RANGE (INCH-POUNDS)	5 – 8	10 – 15	18 – 25	25 – 40	50 – 80	90 – 135	160 – 210	250 – 330	450 – 650

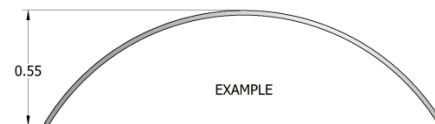
Before first use, D&L recommends disassembly and inspection of the tool unless stated otherwise. Ensure parts have not been damaged during shipping. Replace damaged parts with D&L replacement parts. Contact D&L sales for replacement part information.

Re-assemble the tool after inspection. Install parts in the correct order and orientation. Properly tighten connections.

Before re-using the tool, D&L recommends disassembly and inspection of the tool. Clean parts and ensure parts are in good working condition. Replace worn or damaged parts with D&L replacement parts.

When redressing the tool, D&L recommends replacement of all seals, elements, o-rings, shear screws, etc. Contact D&L sales for redress kit and/or other replacement part information.

DRAG BLOCK SPRING (MIN HEIGHT)	HOLD DOWN BUTTON SPRING (MIN HEIGHT)
0.55 INCHES	0.35 INCHES



**NOTE<sub>3</sub>:** Before assembly, measure height of drag block springs and hold down button springs. Refer to spring height table – if height of an individual spring is less than the minimum height, replace spring(s).

### E) SETTING PROCEDURES

**CAUTION<sub>2</sub>:** Do not run the tool without properly tightening connections. Running the tool with loose connections may damage the tool and cause malfunction.

**NOTE<sub>4</sub>:** Minimum force required to set 7-5/8" DLT Retrieval Packer is 16,000 lbs.

Run the DLT packer to setting depth in conjunction with a D&L V-III Unloader. The unloader should remain open while running in. Pick up the work string and rotate it 1/4 turn to the right at the packer. Slack off weight on the packer to set the slips and compress the packing elements. Release the torque after slacking off 6 Ft to allow the unloader to close and lock. The set down weight must remain on the packer throughout well operation.



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### F) RELEASING PROCEDURES

Rotate the work string 1/4 turn to the right and pick up on the work string to open the D&L V-III Unloader. Allow time for the work string and casing pressures to equalize. Continued upward movement of the work string relaxes the packing elements, un-sets the slips, and automatically re-jays the packer. The tool may now be moved and re-set, or pulled from the well.

**NOTES:** Coordination of the unloader and the packer J-slots is imperative. The setting and releasing procedures above represent use of a right-hand open and right-hand close unloader J-slot with a right-hand set, automatic-release packer J-slot.

**CAUTION:** If the DLT Packer is run with a Retrievable Bridge Plug, make sure that the J-slots on the Retrievable Bridge Plug, Retrieving Tool, Unloader and Packer are compatible. Whichever direction the plug is set, the retrieving tool should release and the packer should set in the opposite direction.

**Example:** Right-hand set/right-hand releasing plug is used with a left-hand release retrieving tool, left-hand set packer and a left-hand close/right-hand open unloader.

### G) STORAGE RECOMMENDATIONS

When preparing the tool for storage, follow the Pre-Installation Inspection Procedures. Re-assemble the tool with connections hand-tight only and in running position if applicable. Elements should be in a relaxed state—free from tension, compression, and other stresses that could cause deformation.

Store the tool, if possible, in an enclosed, temperature and humidity controlled environment. Avoid excessively high temperatures over long periods of time. Shield elastomeric parts from ultraviolet light sources. Keep tool dry and protected from condensation. Do not store in contact with or near volatile or corrosive chemicals. Do not store near ozone generating equipment or operations such as welding.

### H) ELASTOMER TRIM TEMPERATURE GUIDE

NITRILE (STD)			
TEMPERATURE RANGE (F°)	DUROMETER		
	END	MIDDLE	END
40° - 125°	80	70	80
125° - 250°	90	70	90
150° - 250°	90	80	90
250° +	Contact D&L Sales		

### I) RECOMMENDED TOOLS

#### I-1) HAND TOOLS

- VISE
- GLOVES
- ALLEN WRENCHES
- TAPE MEASURE
- O-RING PICK
- BAR
  - 1/2-INCH
  - 3/4-INCH
- PAINT BRUSH, 2-INCH
- PIPE WRENCH, 3-FT (2 EA)
- "CHEATER" PIPE, 4-FT LONG
- STRAP WRENCH
- ADJUSTABLE WRENCH, 12-INCH
- CORDLESS DRILL, 18V
- SNAP RING SPREADER PLIERS
- ALIGNING PUNCH
- SCREWDRIVER SET, FLAT-TIPPED
- SOCKET SETS
  - 3/8-INCH DRIVE
  - 1/2-INCH DRIVE
- HAMMERS
  - SLEDGE
  - BALL PEEN
  - DEAD BLOW



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### I) RECOMMENDED TOOLS (cont'd)

#### I-2) SPECIAL TOOLS

ITEM	QTY	DESCRIPTION	PART NUMBER
T1	1	DRAG BLOCK ASSEMBLY TOOL	AT095110 or AT010110
T2	1	BUTTON REMOVAL TOOL	AT-BRT000
T3	1 GAL	KOPR-KOTE ANTI-SEIZE LUBRICANT	DL-KOPR-KOTE-1G

### J) DISASSEMBLY

**NOTE<sub>6</sub>:** Ensure vise is capable of handling weight of tool.

**NOTE<sub>7</sub>:** Support tool during disassembly and assembly with jack stands as necessary.

J-1) Clamp top sub (1) in vise.

J-1.1) Unscrew and remove set screws (24) from J-pin bottom sub (23). Move J-body (20) as needed to access set screws (24).

J-1.2) Unscrew and remove J-pin bottom sub (23) from mandrel (2).

**NOTE<sub>8</sub>:** Drag block body assembly must be free to rotate.

J-1.2.1) Remove o-ring (34) and back-up rings (33) from J-pin bottom sub (23).

J-1.3) Compress drag blocks (22) with drag block assembly tool (T1).

J-1.4) Unscrew and remove set screws (19) from J-body (20).

J-1.5) Unscrew and remove J-body (20) from drag block body (18) (**NOTE<sub>9</sub>:** Left-hand threads).

J-1.6) Remove drag block retainer (21) from drag block body (18).

J-1.7) Release drag blocks (22). Remove drag blocks (22) and drag block springs (3) from drag block body (18).

J-1.8) Wedge slips (17) outward (if needed). Remove drag block body assembly and disassemble:

J-1.8.1) Remove wedges (if needed). Remove slip assemblies from drag block body (18).

J-1.8.1.1) Unscrew and remove button head screws (26) from slips (17).

J-1.8.1.2) Remove slip springs (25) from slips (17).

J-1.9) Unscrew and remove cone (16) from rubber retainer (15).

J-1.10) Loosen lower cap (7) from hold down body (6) enough to align cut-outs in lower cap (7) with threaded holes in hold down body (6).

J-1.11) Unscrew and remove set screws (24) from lower end of hold down body (6).

J-1.12) Unscrew mandrel (2) from hold down body (6).

J-1.13) Remove mandrel assembly and disassemble:

J-1.13.1) Remove rubber spacers (12), elements (13, 14), and rubber retainer (15) from mandrel (2).

J-1.14) Unscrew and remove lower cap (7) from hold down body (6).

J-1.15) Unscrew and slide upper cap (4) temporarily up to clear hold down straps (9). Upper cap (4) will be removed in later step.

J-1.16) Unscrew and remove flat head cap screws (10) from hold down body (6).

J-1.17) Remove hold down straps (9) from hold down body (6).

J-1.18) Remove hold down button springs (8) from hold down buttons (5).

J-1.19) Using button removal tool (T2), remove hold down buttons (5) from hold down body (6).

J-1.19.1) Remove o-rings (28) and back-up rings (27) from hold down buttons (5).



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### J) DISASSEMBLY (cont'd)

- J-1.20) Unscrew and remove set screws (24) from top sub (1).
- J-1.21) Unscrew hold down body (6) from top sub (1).
- J-1.22) Remove hold down body (6) and volume tube (11) from top sub (1).
- J-1.23) Separate hold down body (6) from volume tube (11).
  - J-1.23.1) Remove upper cap (4) from hold down body (6).
  - J-1.23.2) Remove o-ring (32) and back-up rings (31) from lower end of hold down body (6).
  - J-1.23.3) Remove o-ring (30) and back-up rings (29) from upper end of hold down body (6).
- J-2) Unclamp and remove top sub (1) from vise.
- J-3) Remove o-ring (36) and back-up rings (35) from top sub (1).

### K) ASSEMBLY

**NOTE<sub>10</sub>:** Clean and inspect all parts. Replace all worn and damaged parts. Install parts in proper order, and orientation and tighten/torque all connections properly.

**CAUTION<sub>4</sub>:** To ensure tool operates properly, install o-rings in o-ring grooves **NOT** in thread reliefs (Fig. 2).

**NOTE<sub>11</sub>:** Apply KOPR-KOTE anti-seize lubricant (T3) on STUB ACME and drill pipe connections when making up connections.

**NOTE<sub>6</sub>:** Ensure vise is capable of handling weight of tool.

**NOTE<sub>7</sub>:** Support tool during disassembly and assembly with jack stands as necessary.

**NOTE<sub>18</sub>:** If assembling tool with replacement mated parts (items 1 & 6, 2 & 6, 18 & 20, and 2 & 23), match counterbore holes (aka drill flat bottom holes) to mating part according to SPEC014.

K-1) Install o-ring (36) and back-up rings (35) (Det. B) in o-ring groove in top sub (1).

K-2) Clamp top sub (1) in vise.

K-2.1) Install o-ring (30) and back-up rings (29) (Det. B) in o-ring groove in upper end of hold down body (6).

K-2.2) Install o-ring (32) and back-up rings (31) (Det. B) in o-ring groove in lower end of hold down body (6).

K-2.3) Set upper cap (4) onto hold down body (6). Upper cap (4) will be screwed onto hold down body (6) in later step.

K-2.4) Install volume tube (11) into hold down body (6). Screw hold down body (6) into top sub (1). Align counterbore holes in hold down body (6) with threaded holes in top sub (1).

**CAUTION<sub>5</sub>:** Do not rip or tear o-ring or back-up rings during installation.

K-2.5) Screw set screws (24) into top sub (1).

K-2.6) Assemble and install hold down buttons into hold down body (6):

K-2.6.1) Install o-rings (28) and back-up rings (27) (Det. B) in o-ring grooves in hold down buttons (5).

K-2.6.2) Install hold down buttons (5) into hold down body (6) (Fig. 3).

**CAUTION<sub>5</sub>:** Do not rip or tear o-rings or back-up rings during installation.

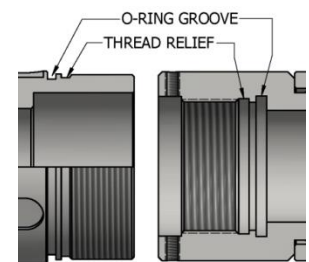


Fig. 2



Fig. 3



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### K) ASSEMBLY (cont'd)

- K-2.6.3) Align slots in hold down buttons (5) with slots in hold down body (6). Set hold down button springs (8) in place on hold down buttons (5).

**NOTE<sub>16</sub>:** Measure height of each hold down button spring. Refer to spring height table for minimum height replacement recommendations.

**NOTE<sub>12</sub>:** Install two (2 ea) springs per hold down button in proper direction (Fig. 4).



Fig. 4

- K-2.6.4) Set hold down straps (9) in place on hold down body (6).

- K-2.6.5) Screw flat head screws (10) into hold down body (6).

- K-2.6.6) If pressure testing of the hold down body assembly is desired, install pressure test equipment and test hold down body assembly at this time (refer to technical manual *DL-PTF-7000-1160* (P/N 68875A) or *DL-PTF-7625-1161* (P/N 68875B)).

**NOTE<sub>17</sub>:** Pressure testing of the hold down body assembly is not mandatory.

- K-2.7) Screw upper cap (4) onto hold down body (6) capturing ends of hold down straps (9).

- K-2.8) Screw lower cap (7) onto hold down body (6) capturing ends of hold down straps (9). Align cut-outs in lower cap (7) with threaded holes in hold down body (6) (Fig. 5).

- K-2.9) Assemble and install mandrel assembly:

- K-2.9.1) Install rubber retainer (15), elements (13, 14), and rubber spacers (12) onto mandrel (2).

- K-2.9.2) Install mandrel assembly onto volume tube (11).

- K-2.9.3) Screw mandrel (2) into hold down body (6). Align counterbore holes in mandrel (2) with threaded holes in hold down body (6).

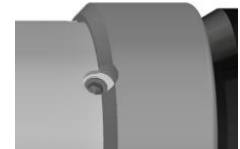


Fig. 5

**CAUTION<sub>5</sub>:** Do not rip or tear o-ring or back-up rings during installation.

- K-2.10) Screw set screws (24) into hold down body (6) (Fig. 5).

- K-2.11) Tighten lower cap (7) onto hold down body (6).

- K-2.12) Screw cone (16) into rubber retainer (15).

- K-2.13) Assemble and install drag block body assembly:

- K-2.13.1) Set slip springs (25) in place on slips (17).

**NOTE<sub>13</sub>:** Install two (2ea) springs per slip (Fig. 6).

- K-2.13.2) Screw button head screws (26) into slips (17).

- K-2.13.3) Install slips (17) into drag block body (18). Wedge slips outward.

- K-2.13.4) Install drag block body assembly onto mandrel (2). Remove wedges.

- K-2.14) Install drag blocks (22) and drag block springs (3) into drag block body (18).

**NOTE<sub>14</sub>:** Install six (6ea) drag block springs per drag block (Fig. 7).

**NOTE<sub>16</sub>:** Measure height of each drag block spring. Refer to spring height table for minimum height replacement recommendations.

- K-2.15) Compress drag blocks (22) with drag block assembly tool (T1).

- K-2.16) Install drag block retainer (21) onto drag block body (18) capturing ends of drag blocks (22).

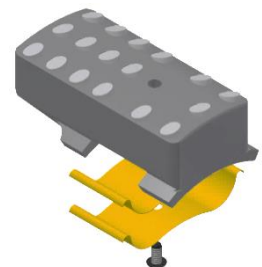


Fig. 6



Fig. 7

- K-2.17) Screw J-body (20) onto drag block body (18) (**NOTE<sub>9</sub>:** Left-hand threads). Align threaded holes in J-body (20) with counterbores in drag block body (18).

- K-2.18) Screw set screws (19) into J-body (20).



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K-2.19) Release drag blocks and remove drag block assembly tool (T1).

K-2.20) Install o-ring (34) and back-up rings (33) (Det. B) in o-ring groove in J-pin bottom sub (23).

K-2.21) Screw J-pin bottom sub (23) onto mandrel (2). Align threaded holes in J-pin bottom sub (23) with counterbore holes in mandrel (2).

**NOTE:** Drag block body assembly must be free to rotate.

**CAUTION:** Do not rip or tear o-ring or back-up rings during installation.

K-2.22) Screw set screws (24) into J-pin bottom sub (23). Move J-body (20) as needed to access threaded holes for set screws (24).

K-3) Unclamp top sub (1) from vise and remove assembled tool.

### L) PARTS LIST

ITEM	QTY	DESCRIPTION	MATERIAL	24.0 – 29.7# P/N 68875A	33.7 – 39.0# P/N 68875B
1	1	TOP SUB **	DLMS110	68873D610	
2	1	MANDREL **	DLMS110	68873D210	
3	36	DRAG BLOCK SPRING *	INCONEL	9101900	
4	1	UPPER CAP	DLMS110	68875A865	68875B865
5	6	HOLD DOWN BUTTON W/CARBIDE *	DLMSSP	68875A980	68875B980
6	1	HOLD DOWN BODY	DLMS110	68873D310	68875310
7	1	LOWER CAP	DLMS110	68875A820	68875B820
8	12	HOLD DOWN BUTTON SPRING *	ELGILOY	61355975	
9	3	HOLD DOWN STRAP *	DLMS110	68170360	
10	3	FLAT HEAD CAP SCREW 5/16-18 UNC X 3/4 *	STEEL	FHSC031C075	
11	1	VOLUME TUBE	DLMS110	68873D220	
12	2	RUBBER SPACER	DLMS35	60275840	60276840
13	1	ELEMENT *	70 DURO NITRILE	60275511	60276511
14	2	ELEMENT *	90 DURO NITRILE	60275513	60276513
15	1	RUBBER RETAINER	DLMS110	68875A850	68875B850
16	1	CONE	DLMS110	68875B410	
17	4	SLIP W/CARBIDE *	DLMS110	68875A115	68875B115
18	1	DRAG BLOCK BODY	DLMS110	68875B335	
19	4	FULL DOG POINT SET SCREW 1/2-13 UNC X 1/2	STEEL	DPS050C050 <sup>§</sup>	
20	1	J-BODY	DLMS110	68873D351	
21	1	DRAG BLOCK RETAINER	DLMS110	68875A910	68875B910

\* Common repair parts

\*\* Mated parts – cannot be replaced separately without field adaptation per SPEC014.





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### L) PARTS LIST (cont'd)

ITEM	QTY	DESCRIPTION	MATERIAL	24.0 – 29.7# P/N 68875A	33.7 – 39.0# P/N 68875B
22	6	DRAG BLOCK W/CARBIDE*	DLMSDB4	9070900C	
23	1	J-PIN BOTTOM SUB *	DLMS110	68873D620	
24	9	FULL DOG POINT SET SCREW 5/8-11 UNC X 5/8	STEEL	DPS062C062 <sup>§</sup>	
25	8	SLIP SPRING *	INCONEL	102137	
26	4	BUTTON HEAD CAP SCREW #10-24 UNC X 3/8 *	STEEL	BHSC1024C037	
27	12	141 PARBAK 8-SERIES BACK-UP RING *	TEFLON	04500141	
28	6	141 O-RING *	90 DURO NITRILE	90141	
29	2	236 PARBAK 8-SERIES BACK-UP RING *	TEFLON	04500236	
30	1	236 O-RING *	90 DURO NITRILE	90236	
31	2	240 PARBAK 8-SERIES BACK-UP RING *	TEFLON	04500240	
32	1	240 O-RING *	90 DURO NITRILE	90240	
33	2	338 PARBAK 8-SERIES BACK-UP RING *	TEFLON	04500338	
34	1	338 O-RING *	90 DURO NITRILE	90338	
35	2	348 PARBAK 8-SERIES BACK-UP RING *	TEFLON	04500348	
36	1	348 O-RING *	90 DURO NITRILE	90348	

\* Common repair parts

\*\* Mated parts – cannot be replaced separately without field adaptation per SPEC014.

<sup>§</sup>Set screws (P/N SSS050C050 and SSS062C062) used in Rev. H.

REDRESS KIT (RDK)		68875A050	68875B050
ASSEMBLED WEIGHT		438 LBS	432 S

### L-1) ELASTOMER TRIM OPTIONS

#### L-1.1) 80 DUROMETER

**NOTE<sub>15</sub>:** For temperature range, refer to Elastomer Trim Temperature Guide.


ITEM	QTY	DESCRIPTION	MATERIAL	24.0 – 29.7# P/N 68875A	33.7 – 39.0# P/N 68875B
13, 14	†	ELEMENT*	80 DURO NITRILE	60275512	60276512

† Quantity varies per selected Temperature Range.

\* Common repair parts





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## N) REVISION HISTORY

DATE	REVISION	DESCRIPTION OF CHANGES	REVISED BY	APPROVED BY
09/21/2018	L	Add step K-2.6.6; Revised note17	J.Anderson	D.Hushbeck
08/21/2018	K	Removed Pressure Test; Revised Note17	J.Anderson	D.Hushbeck
07/13/2018	J	Revised max. torque thru tool was 20,000 ft-lbs; Added Pressure Test; for assembly P/N 68875B revised P/N 68875310 was 68873D310	J.Anderson	J.Johnson
04/05/2017	H	Revised Elastomer Trim Temperature Guide 40° - 125° was 70° - 125°	J.Anderson	D.Hushbeck
12/13/2016	G	Revised P/N DPS050C050 was SSS050C050, DPS062C062 was SSS062C062	J.Anderson	D.Hushbeck
09/23/2016	F	Revised Assembly mated parts, Fig. 4; Added General Screw Torque Recommendations	J.Anderson	D.Hushbeck
12/10/2015	E	Revised Elastomer Durometer Temperatures – Nitrile (90/80/90 Duro) was 250° - 300°F, Nitrile (Contact D&L Sales) was 300°F +; Added hanging weight from set tool; Removed tool drift ID	J.Anderson	K.Riggs
08/13/2015	D	Added - Note2, Special Tools – Drag Block Assembly Tool “AT095110 or”, Spring Height Table, J-1.10, K-2.8, K-2.11, Note3, Det. B, Note16, Note17, Optional Parts section w/80 Durometer elements; Revised - STORAGE RECOMMENDATION was STORAGE PROCEDURES, ELASTOMER TRIM TEMPERATURE GUIDE WAS ELEMENT SELECTION GUIDE, K-2.10, Fig. 5, Fig. 6, Fig. 7, Note12, Parts List – P/N 68875B Item 13 was P/N 60276513, P/N 68875B Item 14 was P/N 60276511, NOTE A on Technical Illustration was NOTE, Connections on Technical Illustration were “3.500 API IF Tool Joint”	B.Mathis	D.Hushbeck
10/29/2014	C	Added related tools, pre-installation inspection and storage procedures, special tool T3, notes for assembly;	J.Anderson	R.Dyer
01/24/2014	B	Added - P/N 68875A, element guide, recommended tools, figures, notes for figures and mated parts; Revised - P/N 04500141 was 4500141, P/N 04500236 was 4500236, P/N 04500240 was 4500240, P/N 04500338 was 4500338, P/N 04500348 was 4500348	J.Anderson	D.Hushbeck