



ASI-X HT PACKER, CARBIDE

5-1/2" X 2-3/8"

Manual No:
DL-603-5500-699

Revision: **C**

Revision Date:
02/24/2021

Authored by: J.Anderson

Approved by: N.Banker

A) DESCRIPTION

The ASI-X HT Single String Double-Grip Production Packer is the most versatile of the mechanically set retrievable packers and may be used in any production application. This packer is suited for treating, testing, or injection applications, in pumping or flowing wells, either deep or shallow. This packer can be left in tension or compression depending on well conditions and the required application.

A large internal by-pass reduces swabbing when running and retrieving. The by-pass closes when the packer is set and opens prior to releasing the upper slips when retrieving to allow pressure equalization. The J-slot design allows easy setting and releasing; 1/4 turn right-hand set, 1/4 turn right-hand release.

The ASI-X HT Packer is designed for differential pressures up to 10,000 psi (unless noted otherwise). The HT version allows this packer to be utilized in completions where high pressure treating operations are performed and it is desirable to leave the tool in the well for production

B) RELATED TOOLS (sold separately)

B-1) 2-3/8" DT-2 On/Off Tool and Stinger—refer to technical manual DL-512-2375-360.

B-2) 2-3/8" Stinger—actual P/N varies depending on customer requirements.

C) SPECIFICATION GUIDE

CASING			TOOL		THREAD CONNECTION BOX UP / PIN DOWN	PART NUMBER
SIZE (INCHES)	WEIGHT (LBS/FT)	RECOMMENDED HOLE SIZE (INCHES)	GAGE OD (INCHES)	NOMINAL ID (INCHES)		
5-1/2	23.0 – 26.0	4.548 – 4.670	4.375	1.94	2-3/8 EUE	60354HTC 60354HTCH ¹ 60354HTCV ²
	26.8	4.473 – 4.680	4.350	1.94	2-3/8 EUE	60354XHTC 60354XHTCH ¹ 60354XHTCV ²

Elastomer Trim Options: ¹HSN, ²Viton

NOTE₁: Tools listed are right-hand set / right-hand release.

DIFFERENTIAL PRESSURE (MAX)	TENSILE LOAD THRU TOOL (MAX)
10,000 PSI	58,000 LBS

D & L OIL TOOLS
P.O. BOX 52220 TULSA, OK 74152
PHONE: (800) 441-3504 www.dloiltools.com



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D) PRE-INSTALLATION INSPECTION PROCEDURES

CAUTION₁: D&L ships tool connections made-up **HAND TIGHT**—labeled with hand-tight tape on the tool (Fig. 1) — unless stated otherwise. Tighten/torque all connections properly before operating tool.



Fig. 1

GENERAL THREAD CONNECTION TORQUE RECOMMENDATIONS			
STUB ACME / ACME THREADS	INTERNAL TAPERED TUBING THREADS		PREMIUM THREADS
	UP TO 2-3/8"	GREATER THAN 2-3/8"	
600 – 800 FT-LBS	600 – 800 FT-LBS	800 – 1,200 FT-LBS	Consult thread manufacturer's recommendations.

GENERAL SCREW TORQUE RECOMMENDATIONS									
SCREW SIZE (INCHES)	#6	#8	#10	1/4	5/16	3/8	7/16	1/2	5/8 and larger
TORQUE RANGE (INCH-POUNDS)	5 – 8	10 – 15	18 – 25	25 – 40	50 – 80	90 – 135	160 – 210	250 – 330	450 - 650

Before first use, D&L recommends disassembly and inspection of the tools unless stated otherwise. Ensure parts have not been damaged during shipping. Replace damaged parts with D&L replacement parts. Contact D&L sales for replacement part information.

Re-assemble the tool after inspection. Install parts in the correct order and orientation. Properly tighten connections.

Before re-using the tool, D&L recommends disassembly and inspection of the tool. Clean parts and ensure parts are in good working condition. Replace worn or damaged parts with D&L replacement parts.

When redressing the tool, D&L recommends replacement of all seals, elements, o-rings, shear screws, etc. Contact D&L sales for redress kit and/or other part information.

E) SETTING PROCEDURES

CAUTION₂: Do not run the tool without properly tightening connections. Running the tool with loose connections may damage the tool and cause malfunction.

E-1) COMPRESSION SET

Run the packer to setting depth. Pick up the work string to allow for setting stroke (12-13") plus desired work string load. Rotate the work string 1/4 right-hand turn at the packer, and then lower the work string while releasing torque. Slack off on the work string sufficient weight to set the packer (11,000 lbs). Pull tension to assure that the upper slips are set. The work string can then be left in tension, compression or neutral. If insufficient weight is available to set the packer with compression, tension can be applied after slack-off to pack off the elements.

E-2) TENSION SET

Run to setting depth, pick up on the work string and rotate 1/4 turn to the right at the packer then lower the work string slacking off available weight to set the packer lower slips. Pull tension to set upper slips and pack off elements (11,000 lbs). After setting the packer, the work string can be left in compression, tension or neutral.



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F) RELEASING PROCEDURES

The releasing procedures are the same whether the packer has been tension or compression set. Set down weight on the packer to unseat the J-pin from the tension shoulder of the J-slot. Refer to the Pressure Affected Area Guide to determine necessary set down weight on the packer. Rotate the work string 1/4 right-hand turn at the packer and pick up while holding right-hand torque. Weight in addition to pipe weight may be required to pick up on packer—refer to Pressure Affected Area Guide. The internal by-pass will open, allowing pressure to equalize. After pressure is equalized, continue to pick up to release the upper slips, relax the elements and release the lower slips thus allowing the packer to be re-set or removed from the well.

CAUTION: High differential pressure below the ASI-X HT Packer may cause the upper slips to wedge in tighter, requiring an extra amount of tension to release the upper slips.

F-1) EMERGENCY RELEASE

As a last resort, if the packer will not release in the normal manner, a minimum straight pull of 47,500 lbs (may have to pull as high as 56,100 lbs) over work string weight can be applied – this will shear the J-pins on the J-pin bottom sub allowing the packer to be pulled. Tensile strength of tubing and connections should be considered. When released in this manner, the packer will reset when moved down the hole.

G) PRESSURE AFFECTED AREA GUIDE

When set downhole, the packer mandrel is subjected to a force created by differential pressure above or below the packer that acts on the pressure affected area (i.e., the piston effect). Depending on the tubing size and weight and the seal area of the packer the force created by differential pressure acts upwards or downwards on the packer mandrel. An upward force, designated as a negative (-) value, acts to push the packer mandrel up hole and must be accounted for to ensure that the packer remains set. A downward force, designated as a positive value, acts to push the packer mandrel down hole and must be accounted for when releasing the packer. Other factors (e.g., tubing movement due to temperature change) must be considered separately to determine all the forces acting on the packer.

PACKER SIZE (INCHES)	TUBING SIZE (INCHES)	PRESSURE AFFECTED AREA (SQ. INCHES)	
		ABOVE	BELOW
5-1/2	2.375	-0.115 (UP)	-1.189 (UP)
	2.875	-2.177 (UP)	0.365 (DOWN)

Example: Consider a 5-1/2" X 2-3/8" ASI-X HT Packer set on 2.375" tubing with a differential pressure of 3,000 PSI in the annulus around the tubing above the packer. What is the force acting on the seal area of the mandrel?

To calculate the force (lbs) acting on the seal area of the mandrel, refer to the Pressure Affected Area Guide for a 5-1/2" X 2-3/8" ASI-X HT Packer run on 2.375" tubing. In this example, the differential pressure from above the packer acts on the seal area of the packer mandrel across a pressure affected area of -.0115 in². Multiplying the differential pressure (3,000 PSI) by the pressure affected area (-.0115 in²) results in a force of -345 lbs. The piston effect on the packer mandrel is an upward force of 345 lbs.

H) STORAGE RECOMMENDATIONS

When preparing the tool for storage, follow the Pre-Installation Inspection Procedures. Re-assemble the tool with connections hand-tight only and in running position if applicable. Elements should be in a relaxed state—free from tension, compression, and other stresses that could cause deformation.

Store the tool, if possible, in an enclosed, temperature and humidity controlled environment. Avoid excessively high temperatures over long periods of time. Shield elastomeric parts from ultraviolet light sources. Keep tool dry and protected from condensation. Do not store in contact with or near volatile or corrosive chemicals. Do not store near ozone generating equipment or operations such as welding.



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I) ELASTOMER TRIM TEMPERATURE GUIDE

NITRILE (STD)			
TEMPERATURE RANGE (F°)	DUROMETER		
	END	MIDDLE	END
40° - 125°	80	70	80
125° - 250°	90	70	90
150° - 250°	90	80	90
250° +	Contact D&L Sales		

RUBBER TYPE	TEMPERATURE RANGE
NITRILE	40° - 250°F
HSN (HNBR)	70° - 300°F
VITON	100° - 350°F

J) RECOMMENDED TOOLS

J-1) HAND TOOLS

- VISE
- GLOVES
- ALLEN WRENCHES
- TAPE MEASURE
- O-RING PICK
- BAR
 - 1/2-INCH
 - 3/4-INCH
- PAINT BRUSH, 2-INCH
- PIPE WRENCH, 3-FT (2 EA)
- "CHEATER" PIPE, 4-FT LONG
- ADJUSTABLE WRENCH, 12-INCH
- CORDLESS DRILL, 18V
- SNAP RING SPREADER PLIERS
- ALIGNING PUNCH
- SCREWDRIVER SET, FLAT-TIPPED
- SOCKET SETS
 - 3/8-INCH DRIVE
 - 1/2-INCH DRIVE
- HAMMERS
 - SLEDGE
 - BALL PEEN
 - DEAD BLOW

J-2) OPTIONAL SPECIAL TOOLS

ITEM	QTY	DESCRIPTION	PART NUMBER
T1	1	DRAW BLOCK ASSEMBLY TOOL	AT055110

K) DISASSEMBLY

K-1) Clamp top sub (1) in vise.

K-1.1) From lower end of tool, unscrew and remove bottom nipple (28) from J-pin bottom sub (23).

K-1.2) Unscrew and remove set screws (29) from J-pin bottom sub (23). Move J-body (20) as needed.

K-1.3) Unscrew and remove J-pin bottom sub (23) from inner mandrel (2).

NOTE₂: Drag block body assembly must be free to rotate.

K-1.3.1) Remove o-ring (31) from J-pin bottom sub (23).

K-1.4) Compress drag blocks (22) with drag block assembly tool (T1).

K-1.5) Unscrew and remove set screws (29) from J-body (20).

K-1.6) Unscrew and remove J-body (20) from drag block body (18) (**NOTE₃:** Left-hand threads.).

K-1.6.1) Remove drag block retainer (21) from J-body (20).

K-1.7) Release drag blocks (22). Remove drag blocks (22) and drag block springs (3) from drag block body (18).

K-1.8) Unscrew and remove rubber mandrel cap (19) from rubber mandrel (11).

NOTE₅: For added leverage, insert a rod thru rubber retainer (15) and rubber mandrel (11) as needed.

K-1.9) Wedge lower slips (17) outward (if needed). Remove drag block body assembly and disassemble:

K-1.9.1) Remove wedges (if needed). Remove lower slips (17) and lower slip springs (25) from drag block body (18).



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K) DISASSEMBLY (cont'd)

- K-1.10) Unscrew and remove lower cone (16) from rubber retainer (15).
- K-1.11) Unscrew rubber mandrel (11) from center coupling (10).
- K-1.12) Remove rubber mandrel assembly and disassemble:
 - K-1.12.1) Remove elements (13, 14), rubber spacers (12), and rubber retainer (15) from rubber mandrel (11).
- K-1.13) Unscrew and remove center coupling (10) from upper cone (9).
 - K-1.13.1) Remove bonded seal (24) and o-ring (32) from center coupling (10).
 - K-1.13.1.1) Remove o-ring (30) from bonded seal (24).
- K-1.14) Remove upper cone (9) from inner mandrel (2).
- K-2) Unclamp and remove top sub (1) from vise. Clamp inner mandrel (2) in vise.
 - CAUTION4:** Do NOT wrench or clamp on seal surface.
 - K-2.1) Unscrew and remove spring cage cap (27) from spring cage (5).
 - CAUTION5:** Compression spring (4) is compressed with spring tension against cage ring.
 - K-2.2) Unscrew and remove top sub (1) from inner mandrel (2).
 - K-2.3) Remove compression spring (4) from spring cage (5).
 - K-2.4) Wedge releasing slip (7) and upper slips (8) outwards (if needed). Remove spring cage (5) from inner mandrel (2).
 - K-2.4.1) Remove wedges (if needed). Remove releasing slip (7), upper slips (8) and upper slip springs (26) from spring cage (5).
 - K-2.4.2) Remove spring retaining ring (6) from spring cage (5).
- K-3) Unclamp and remove inner mandrel (2) from vise.

L) ASSEMBLY

NOTE4: Clean and inspect all parts. Replace all worn and damaged parts. Install parts in proper order, and orientation and tighten/torque all connections properly.

CAUTION6: To ensure tool operates properly, install o-rings in o-ring grooves NOT thread relief (Fig. 2).

- L-1) Clamp inner mandrel (2) in vise.

CAUTION4: Do NOT wrench or clamp on seal surface.

- L-1.1) Install spring retaining ring (6) into spring cage (5).
- L-1.2) Install upper slips (8), releasing slip (7) and upper slip springs (26) into spring cage (5). Wedge slips outwards.

NOTE6: Install two (2ea) springs per slip (Fig. 3).

- L-1.3) Install spring cage (5) onto inner mandrel (2). Remove wedges.
- L-1.4) Install compression spring (4) into spring cage (5).
- L-1.5) Screw top sub (1) onto inner mandrel (2).
- L-1.6) Screw spring cage cap (27) onto spring cage (5).

CAUTION5: Compression spring (4) is compressed with spring tension against spring cage.

- L-2) Unclamp and remove inner mandrel (2) from vise. Clamp top sub (1) in vise.

- L-2.1) Install upper cone (9) onto inner mandrel (2).
- L-2.2) Install o-ring (30) in o-ring groove in bonded seal (24).

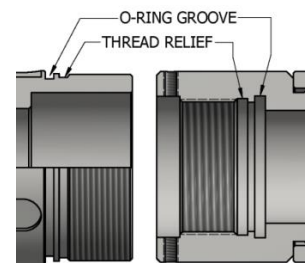


Fig. 2

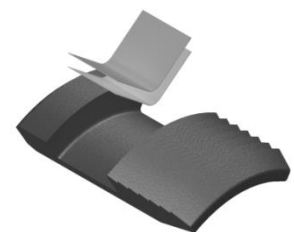


Fig. 3



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L) ASSEMBLY (cont'd)

L-2.3) Install bonded seal (24) into center coupling (10).

CAUTION₇: Do not rip or tear o-ring during installation.

L-2.4) Install o-ring (32) into groove in center coupling (10).

L-2.5) Screw center coupling (10) onto upper cone (9).

L-2.6) Assemble and install rubber mandrel assembly:

L-2.6.1) Install rubber retainer (15), elements (13, 14), and rubber spacers (12) onto rubber mandrel (11).

L-2.6.2) Install rubber mandrel assembly onto inner mandrel (2).

L-2.6.3) Screw rubber mandrel (11) into center coupling (10).

CAUTION₇: Do not rip or tear o-ring during installation.

L-2.7) Screw lower cone (16) into rubber retainer (15).

L-2.8) Assemble drag block body assembly and install:

L-2.8.1) Install lower slips (17) and lower slip springs (25) into drag block body (18). Wedge slips outward.

NOTE₆: Install two (2ea) springs per slip (Fig. 4).

L-2.8.2) Install drag block body assembly onto rubber mandrel (11). Remove wedges.

L-2.9) Screw rubber mandrel cap (19) onto rubber mandrel (11).

NOTE₅: For added leverage, insert a rod thru rubber retainer (15) and rubber mandrel (11) as needed.

L-2.10) Install drag blocks (22) and drag block springs (3) into drag block body (18). Compress drag blocks (22) using drag block body assembly tool (T1).

NOTE₇: Install four (4ea) springs per drag block (Fig. 5).

L-2.11) Install drag block retainer (21) onto drag block body (18) capturing ends of drag blocks (22).

L-2.12) Screw J-body (20) onto drag block body (18) (**NOTE₃:** Left-hand threads.)

L-2.13) Screw set screws (29) in J-body (20). Release drag blocks (22).

L-2.14) Install o-ring (31) in o-ring groove in J-pin bottom sub (23).

L-2.15) Screw J-pin bottom sub (23) onto inner mandrel (2).

NOTE₂: Drag block body assembly must be free to rotate.

CAUTION₇: Do not rip or tear o-ring during installation.

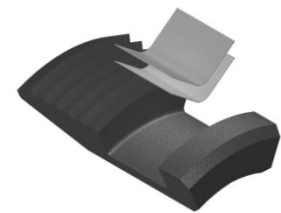


Fig. 4



Fig. 5

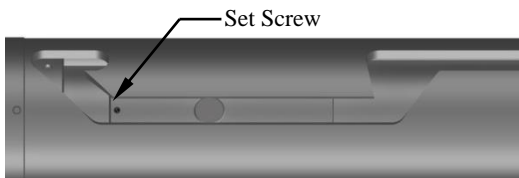


Fig. 6

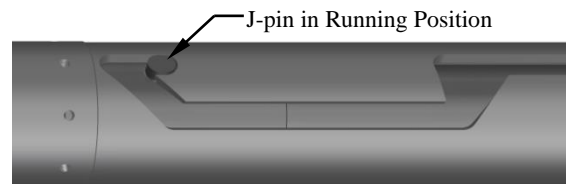


Fig. 7

L-2.16) Screw set screws (29) into J-pin bottom sub (23). Move J-body assembly as needed to access threaded holes (Fig. 6).

L-2.17) Screw bottom nipple (28) into J-pin bottom sub (23).

L-2.18) Position J-pin in running position in J-slot of J-pin bottom sub (23) (Fig. 7).



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L) ASSEMBLY (cont'd)

L-3) Unclamp top sub (1) from vise and remove assembled tool.

M) PARTS LIST

ITEM	QTY	DESCRIPTION	MATERIAL	P/N 60354HTC	P/N 60354XHTC
1	1	TOP SUB	DLMS110	60145610HT	
2	1	INNER MANDREL	DLMS110	60045210HT	
3	16	DRAG BLOCK SPRING	-	9100900	
4	1	COMPRESSION SPRING	DLMCRSP	60345920	
5	1	SPRING CAGE	DLMS110	60154325HT	60154X325HT
6	1	SPRING RETAINING RING	DLMS60	60045820	
7	1	RELEASING SLIP	DLMS110	60054125	
8	2	UPPER SLIP W/CARBIDE	DLMS110	60054115C	
9	1	UPPER CONE	DLMS110	60045410HT	
10	1	CENTER COUPLING	DLMS60	60254620	60354X620
11	1	RUBBER MANDREL	DLMS110	60045220	
12	2	RUBBER SPACER	DLMS35	60254840	60254X840
13	1	ELEMENT	80 DURO NITRILE	60254512	
14	2	ELEMENT	90 DURO NITRILE	60254513	
15	1	RUBBER RETAINER	DLMS60	60254850	60354X850
16	1	LOWER CONE	DLMS110	60045420HT	
17	4	LOWER SLIP W/CARBIDE	DLMS110	60054135C	
18	1	DRAG BLOCK BODY	DLMS80	60354335	60354X335
19	1	RUBBER MANDREL CAP	DLMS60	60145230	
20	1	J-BODY	DLMS110	60154340HT	
21	1	DRAG BLOCK RETAINER	DLMS35	60354910	60354X910
22	4	DRAG BLOCK W/CARBIDE	DLMSDB4	9056900C	
23	1	J-PIN BOTTOM SUB	DLMS110	60045634HT	
24	1	BONDED SEAL	90 DURO NITRILE	60045520	
25	8	LOWER SLIP SPRING	-	7155901	
26	6	UPPER SLIP SPRING	-	7145902	
27	1	SPRING CAGE CAP	DLMS60	60145810	
28	1	BOTTOM NIPPLE	DLMS80	60355636	
29	6	SET SCREW 1/4-20 UNC X 3/8	STEEL	SSS025C037	



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M) PARTS LIST (cont'd)

ITEM	QTY	DESCRIPTION	MATERIAL	P/N 60354HTC	P/N 60354XHTC
30	1	145 O-RING	90 DURO NITRILE	90145	
31	1	227 O-RING	90 DURO NITRILE	90227	
32	1	231 O-RING	90 DURO NITRILE	90231	

REDRESS KIT (RDK)		60354050HT
ASSEMBLED WEIGHT		126 LBS

M-1) ELASTOMER TRIM OPTIONS

NOTE: For temperature range, refer to Elastomer Trim Temperature Guide.

M-1.1) HSN

ITEM	QTY	DESCRIPTION	MATERIAL	P/N 60354HTHC	P/N 60354XHTHC
13	1	ELEMENT	80 DURO HSN	60254512H	
14	2	ELEMENT	90 DURO HSN	60254513H	
24	1	BONDED SEAL	90 DURO HSN	60045520H	
30	1	145 O-RING	90 DURO HSN	90145H	
31	1	227 O-RING	90 DURO HSN	90227H	
32	1	231 O-RING	90 DURO HSN	90231H	

REDRESS KIT (RDK)		60354050HTH
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M-1.2) VITON

ITEM	QTY	DESCRIPTION	MATERIAL	P/N 60354HTVC	P/N 60354XHTVC
13	1	ELEMENT	80 DURO VITON	60254512V	
14	2	ELEMENT	90 DURO VITON	60254513V	
24	1	BONDED SEAL	90 DURO VITON	60045520V	
30	1	145 O-RING	90 DURO VITON	90145V	
31	1	227 O-RING	90 DURO VITON	90227V	
32	1	231 O-RING	90 DURO VITON	90231V	

REDRESS KIT (RDK)		60354050HTV
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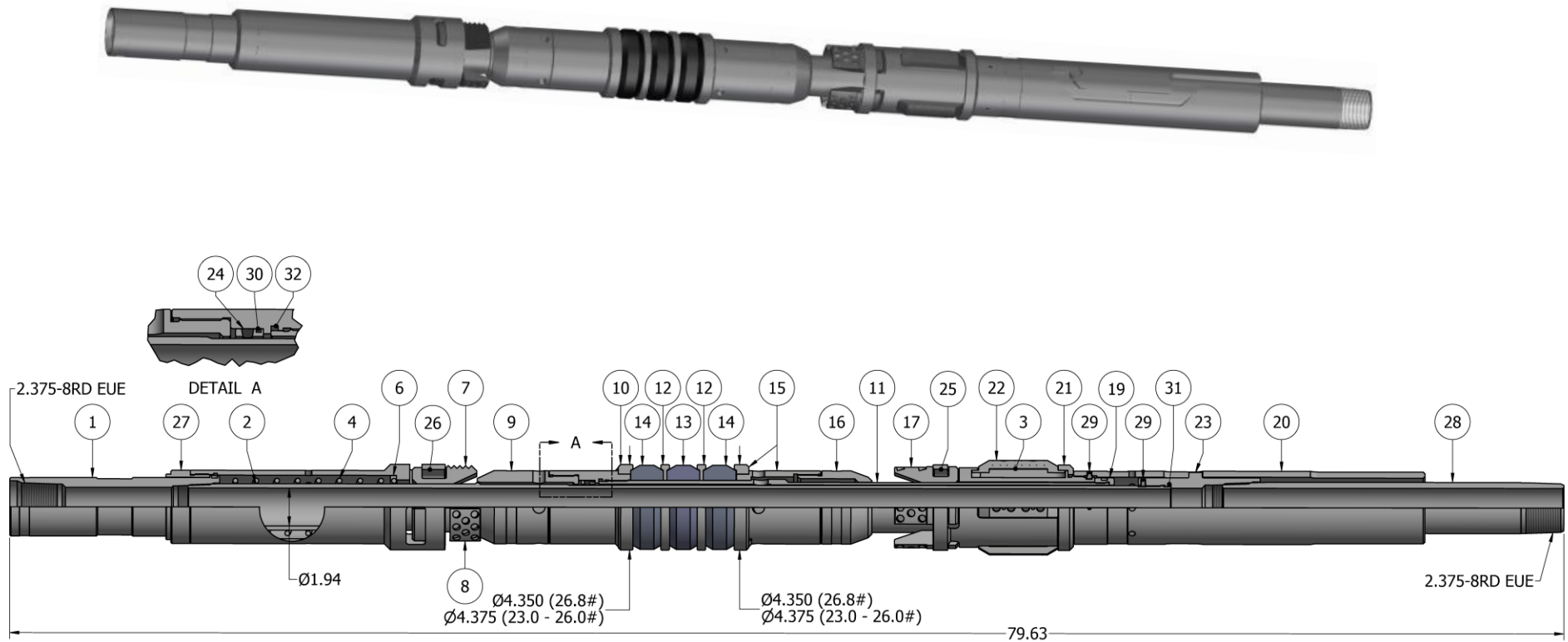
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N) TECHNICAL ILLUSTRATION



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O) REVISION HISTORY

DATE	REVISION	DESCRIPTION OF CHANGES	REVISED BY	APPROVED BY
02/24/2021	C	Added P/N 60354XHTC	J.Anderson	K.Plunkett
08/06/2019	B	Revised Elastomer Trim Temp. Guide nitrile rating, P/N 60145610HT was 60045610HT, P/N 60154325HT was 60354325HT, P/N 60145230 was 60045230, P/N 60154340HT was 60354340HT, P/N 7145902 was 7155902, P/N 60145810 was 60045810, P/N 90227 was 90228, P/N 90231 was 90232	J.Anderson	J.Johnson
06/07/2016	A	Created new manual	-	-