



VSI-X HT PACKER

5-1/2" X 2-3/8"

Manual No:
DL-601-5500-246

Revision: **H**

Revision Date:
05/06/2020

Authored by: B.Mathis

Approved by: B. Oligschlaeger

A) DESCRIPTION

The VSI-X HT Single String Double Grip Production Packer is one of the most versatile packers on the market. This packer is a modification of the ASI-X HT Packer with the advantage of being able to set on electric line or hydraulically.

An On-Off Tool Stinger with a Wireline Plug installed can be attached to the top of this packer. This packer can then be lubricated in the hole and set under pressure. Once set, casing pressure can be bled off, and the tubing with an On-Off Tool Overshot can be run and latched onto the packer. The Wireline Plug can then be removed.

This packer easily converts to a mechanically set ASI-X HT Packer – just remove the shear screws and install drag blocks and drag block springs. The ASI-X HT Packer sets with 1/4 right-hand rotation and releases with 1/4 right-hand rotation. The ASI-X Packer can be left in tension, compression or neutral.

NOTE₁: Stinger and Wireline Adapter Kit (WLAK) must be purchased separately.

NOTE₂: This packer requires at least a 30 second burn on the wireline setting tool to ensure a proper set. A burn time less than 30 seconds may shear the setting tool off of the packer before fully setting the packer.

B) RELATED TOOLS (sold separately)

B-1) 5-1/2" X 2-3/8" Wireline Adapter Kit (WLAK) (PN 97155)—refer to technical manual *DL-971-5500-754*.

B-2) 2-3/8" DT-2 On/Off Tool—refer to technical manual *DL-512-2375-360*.

B-3) 2-3/8" Stinger—actual P/N varies depending on customer requirements.

C) SPECIFICATION GUIDE

CASING			TOOL		THREAD CONNECTION BOX UP / PIN DOWN	PART NUMBER
SIZE (INCHES)	WEIGHT (LBS/FT)	RECOMMENDED HOLE SIZE (INCHES)	GAGE OD (INCHES)	NOMINAL ID (INCHES)		
5-1/2	14.0 - 20.0	4.778 - 5.012	4.625	2.00	2-3/8 EUE	60155HT 60155HTH ¹ 60155HTV ²
	20.0 – 23.0	4.670 – 4.778	4.500	2.00	2-3/8 EUE	60157HT 60157HTH ¹ 60157HTV ²


Elastomer Trim Options: ¹HSN, ²Viton

NOTE₃: Tools listed are right-hand set / right-hand release.

NOTE₄: Use of a Double Hook J-slot Packer is recommended when running with a pumpjack to help prevent the packer from unsetting during well production.

DIFFERENTIAL PRESSURE (MAX)	TENSILE LOAD THRU TOOL (MAX)
10,000 PSI	75,000 LBS

D & L OIL TOOLS
P.O. BOX 52220 TULSA, OK 74152
PHONE: (800) 441-3504 www.dloilttools.com

	VSI-X HT PACKER 5-1/2" X 2-3/8"	Manual No: DL-601-5500-246
		Revision: H
		Revision Date: 05/06/2020
<i>Authored by: B.Mathis</i>		<i>Approved by: B. Oligschlaeger</i>

D) PRE-INSTALLATION INSPECTION PROCEDURES

CAUTION₁: D&L ships tool connections made-up **HAND TIGHT**—labeled with hand-tight tape on the tool (Fig. 1) — unless stated otherwise. Tighten/torque all connections properly before operating tool.



GENERAL THREAD CONNECTION TORQUE RECOMMENDATIONS			
STUB ACME / ACME THREADS	INTERNAL TAPERED TUBING THREADS		PREMIUM THREADS
	UP TO 2-3/8"	GREATER THAN 2-3/8"	
600 – 800 FT-LBS	600 – 800 FT-LBS	800 – 1,200 FT-LBS	Consult thread manufacturer's recommendations.

GENERAL SCREW TORQUE RECOMMENDATIONS									
SCREW SIZE (INCHES)	#6	#8	#10	1/4	5/16	3/8	7/16	1/2	5/8 and larger
TORQUE RANGE (INCH-POUNDS)	5 – 8	10 – 15	18 – 25	25 – 40	50 – 80	90 – 135	160 – 210	250 – 330	450 - 650

Before first use, D&L recommends disassembly and inspection of the tools unless stated otherwise. Ensure parts have not been damaged during shipping. Replace damaged parts with D&L replacement parts. Contact D&L sales for replacement part information.

Re-assemble the tool after inspection. Install parts in the correct order and orientation. Properly tighten connections.

Before re-using the tool, D&L recommends disassembly and inspection of the tool. Clean parts and ensure parts are in good working condition. Replace worn or damaged parts with D&L replacement parts.

When redressing the tool, D&L recommends replacement of all seals, elements, o-rings, shear screws, etc. Contact D&L sales for redress kit and/or other part information.

E) RELEASING PROCEDURES

The releasing procedures are the same whether the packer has been tension or compression set. Set down weight on the packer to unseat the J-pin from the tension shoulder of the J-slot. Refer to the Pressure Affected Area Guide to determine necessary set down weight on the packer. Rotate the work string 1/4 right-hand turn at the packer and pick up while holding right hand torque. Weight in addition to pipe weight may be required to pick up on packer – refer to Pressure Affected Area Guide. The internal by-pass will open, allowing pressure to equalize. After pressure is equalized, continue to pick up to release the upper slips, relax the elements and release the lower slips thus allowing the packer to be re-set or removed from the well.

CAUTION₂: High differential pressure below the VSI-X HT Packer may cause the upper slips to wedge in tighter, requiring an extra amount of tension to release the upper slips.

F) STORAGE RECOMMENDATIONS

When preparing the tool for storage, follow the Pre-Installation Inspection Procedures. Re-assemble the tool with connections hand-tight only and in running position if applicable. Elements should be in a relaxed state—free from tension, compression and other stresses that could cause deformation.

Store the tool, if possible, in an enclosed, temperature and humidity controlled environment. Avoid excessively high temperatures over long periods of time. Shield elastomeric parts from ultraviolet light sources. Keep tool dry and protected from condensation. Do not store in contact with or near volatile or corrosive chemicals. Do not store near ozone generating equipment or operations such as welding.



VSI-X HT PACKER

5-1/2" X 2-3/8"

Manual No:
DL-601-5500-246

Revision: **H**

Revision Date:
05/06/2020

Authored by: B.Mathis

Approved by: B. Oligschlaeger

G) PRESSURE AFFECTED AREA GUIDE

When set downhole, the packer mandrel is subjected to a force created by differential pressure above or below the packer that acts on the pressure affected area (i.e., the piston effect). Depending on the tubing size and weight and the seal area of the packer the force created by differential pressure acts upwards or downwards on the packer mandrel. An upward force, designated as a negative (-) value, acts to push the packer mandrel up hole and must be accounted for to ensure that the packer remains set. A downward force, designated as a positive value, acts to push the packer mandrel down hole and must be accounted for when releasing the packer. Other factors (e.g., tubing movement due to temperature change) must be considered separately to determine all the forces acting on the packer.

PACKER SIZE (INCHES)	TUBING SIZE (INCHES)	PRESSURE AFFECTED AREA (SQ. INCHES)	
		ABOVE	BELOW
5-1/2" X 2-3/8"	2.375	0.92 (DOWN)	-2.22 (UP)
	2.875	-1.15 (UP)	-0.67 (UP)

Example: Consider a 5-1/2" X 2-3/8" VSI-X Packer set on 2.375" tubing with a differential pressure of 3,000 PSI in the annulus around the tubing above the packer. What is the force acting on the seal area of the mandrel?

To calculate the force (lbs) acting on the seal area of the mandrel, refer to the Pressure Affected Area Guide for a 5-1/2" X 2-3/8" VSI-X Packer run on 2.375" tubing. In this example, the differential pressure from above the packer acts on the seal area of the packer mandrel across a pressure affected area of 0.92 in². Multiplying the differential pressure (3,000 PSI) by the pressure affected area (0.92 in²) results in a force of 2,760 lbs. The piston effect on the packer mandrel is an upward force of 2,760 lbs.

H) ELASTOMER TRIM TEMPERATURE GUIDE

NITRILE (STD)			
TEMPERATURE RANGE (F°)	DUROMETER		
	END	MIDDLE	END
40° - 125°	80	70	80
125° - 250°	90	70	90
150° - 250°	90	80	90
250° +	Contact D&L Sales		

RUBBER TYPE	TEMPERATURE RANGE (F°)
NITRILE	40° - 250°F
HSN (HNBR)	70° - 300°F
VITON	100° - 350°F

I) RECOMMENDED TOOLS

I-1) HAND TOOLS

- VISE
- GLOVES
- ALLEN WRENCHES
- TAPE MEASURE
- O-RING PICK
- BAR
 - 1/2-INCH
 - 3/4-INCH
- PAINT BRUSH, 2-INCH
- PIPE WRENCH, 3-FT (2 EA)
- "CHEATER" PIPE, 4-FT LONG
- ADJUSTABLE WRENCH, 12-INCH
- CORDLESS DRILL, 18V
- SNAP RING SPREADER PLIERS
- ALIGNING PUNCH
- SCREWDRIVER SET, FLAT-TIPPED
- SOCKET SETS
 - 3/8-INCH DRIVE
 - 1/2-INCH DRIVE
- HAMMERS
 - SLEDGE
 - BALL PEEN
 - DEAD BLOW



VSI-X HT PACKER

5-1/2" X 2-3/8"

Manual No:
DL-601-5500-246

Revision: **H**

Revision Date:
05/06/2020

Authored by: B.Mathis

Approved by: B. Oligschlaeger

I) RECOMMENDED TOOLS (cont'd)

I-2) SPECIAL TOOLS

ITEM	QTY	DESCRIPTION	PART NUMBER
T1	1	ASSEMBLY TOOL FOR 4-1/2" - 7-5/8" VSI-XW PACKER	AT100

J) DISASSEMBLY

J-1) Clamp spring cage (5) in vise.

J-1.1) Unscrew and remove shear screws (3) from J-body (20).

J-1.2) Unscrew and remove bottom nipple (28) from J-pin bottom sub (23).

J-1.3) Unscrew and remove set screws (30) from J-pin bottom sub (23). Move J-body (20) as needed to access set screws (30).

J-1.4) Unscrew and remove J-pin bottom sub (23) from inner mandrel (2).

NOTE5: Drag block body assembly must be free to rotate.

J-1.4.1) Remove o-ring (32) from J-pin bottom sub (23).

J-1.5) Unscrew and remove set screws (22) from J-body (20).

J-1.6) Unscrew and remove J-body (20) from drag block body (18) (**NOTE6:** Left-hand threads).

J-1.7) Remove drag block retainer (21) from drag block body (18).

J-1.8) Unscrew and remove rubber mandrel cap (19) from rubber mandrel (11).

NOTE7: For added leverage, insert a rod through rubber retainer (15) and rubber mandrel (11) as needed.

J-1.9) Wedge lower slips (17) outward (if needed). Remove drag block body assembly and disassemble:

J-1.9.1) Remove wedges (if needed) and remove lower slips (17) and lower slip springs (25) from drag block body (18).

J-1.10) Unscrew and remove lower cone (16) from rubber retainer (15).

J-1.11) Unscrew rubber mandrel (11) from center coupling (10).

NOTE8: For added leverage, insert rod through upper cone (9) as needed.

J-1.12) Remove rubber mandrel assembly from inner mandrel (2) and disassemble:

J-1.12.1) Remove gage ring (29), elements (13, 14), rubber spacers (12), and rubber retainer (15) from rubber mandrel (11).

J-1.13) Unscrew and remove center coupling (10) from upper cone (9).

J-1.13.1) Remove bonded seal (24) and o-ring (33) from center coupling (10).

J-1.13.1.1) Remove o-ring (31) from bonded seal (24).

J-1.14) Remove upper cone (9) from inner mandrel (2).

J-1.15) Wedge slips outwards (if needed). Unscrew and remove inner mandrel (2) from top sub (1).

J-1.16) Remove wedges (if needed) and remove releasing slip (7), upper slips (8) and upper slip springs (26) from upper slip body (6).



VSI-X HT PACKER

5-1/2" X 2-3/8"

Manual No:
DL-601-5500-246

Revision: **H**

Revision Date:
05/06/2020

Authored by: B.Mathis

Approved by: B. Oligschlaeger

J) DISASSEMBLY (cont'd)

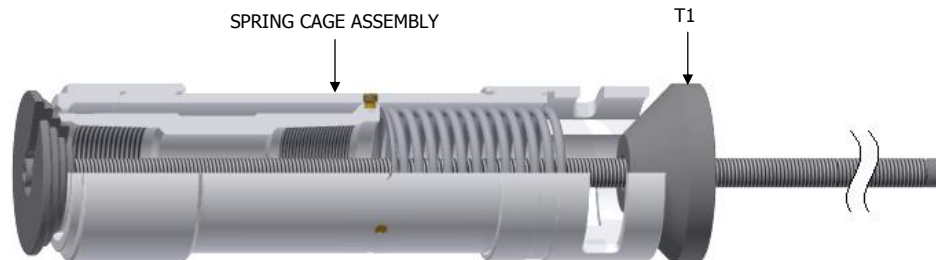


Fig. 2

J-1.17) Disassemble spring cage assembly:

J-1.17.1) Position assembly tool (T1) hand-tight against top sub (1) and upper slip body (6) of spring cage assembly (Fig. 2).

CAUTION₃: Compression spring (4) is compressed with tension against spring cage assembly.

J-1.17.2) Unscrew and remove shear screws (3) from spring cage (5).

J-1.17.3) Release compression spring (4) tension by loosening assembly tool (T1) until enough space exists between stepped cone of assembly tool (T1) and spring cage cap (27) for spring cage cap (27) to be unscrewed from spring cage (5).

J-1.17.4) Unscrew spring cage cap (27) from spring cage (5).

J-1.17.5) Release remaining compression spring (4) tension by loosening assembly tool (T1). Remove tool from assembly.

J-1.17.6) Remove spring cage cap (27), top sub (1), and compression spring (4) from spring cage (5).

J-1.17.7) Unscrew and remove upper slip body (6) from spring cage (5).

J-2) Unclamp and remove spring cage (5) from vise.

K) ASSEMBLY

NOTE₉: Clean and inspect all parts. Replace all worn and damaged parts. Install parts in proper order, and orientation and tighten/torque all connections properly.

CAUTION₄: To ensure tool operates properly, install o-rings in o-ring grooves **NOT** thread reliefs (Fig 3).

K-1) Clamp spring cage (5) in vise.

K-1.1) Assemble spring cage assembly:

K-1.1.1) Screw upper slip body (6) onto spring cage (5).

K-1.1.2) Install compression spring (4) and top sub (1) into spring cage (5).

K-1.1.3) Screw spring cage cap (27) onto spring cage (5).

NOTE₁₀: Press down top sub (1) to compress compression spring (4) as necessary.

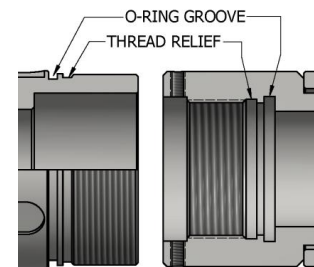


Fig. 3



VSI-X HT PACKER

5-1/2" X 2-3/8"

Manual No:
DL-601-5500-246

Revision: **H**

Revision Date:
05/06/2020

Authored by: B.Mathis

Approved by: B. Oligschlaeger

K) ASSEMBLY (cont'd)

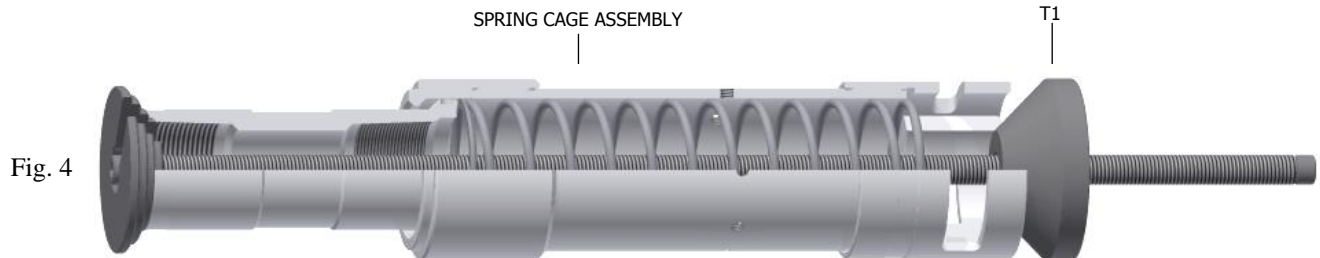


Fig. 4

K-1.1.4) Compress compression spring (4) with assembly tool (T1) (Fig. 4).

K-1.1.5) Align threaded holes in spring cage (5) with recessed holes in top sub (1). Screw shear screws (3) into spring cage (5). Tighten until shear screws (3) make contact with top sub (1). Back shear screws (3) out 1/4 turn.

K-1.1.6) Remove assembly tool (T1) from spring cage assembly.

CAUTION₃: Compression spring (4) is compressed with tension against spring cage assembly.

K-1.1.7) Install upper slips (8), releasing slip (7) and upper slip springs (26) into upper slip body (6). Wedge releasing slip (7) and upper slips (8) outwards.

NOTE₁₁: Install two (2ea) springs per slip (Fig. 5).

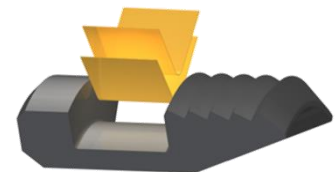


Fig. 5

K-1.2) Screw inner mandrel (2) into top sub (1). Remove wedges.

K-1.3) Install upper cone (9) onto inner mandrel (2). Slide upper cone (9) until the flange of upper cone comes into contact with shoulder of inner mandrel (2) (Refer to Technical Drawing Detail A).

K-1.4) Install o-ring (31) into o-ring groove in bonded seal (24).

K-1.5) Install bonded seal (24) into center coupling (10).

CAUTION₅: Do not rip or tear o-ring during installation.

K-1.6) Install o-ring (33) into o-ring groove in center coupling (10).

K-1.7) Screw center coupling (10) onto upper cone (9).

NOTE₈: For added leverage, insert a rod through upper cone (9) as needed.

CAUTION₆: Do not damage seal during installation.

K-1.8) Assemble rubber mandrel assembly and install:

K-1.8.1) Install rubber retainer (15), elements (13, 14), rubber spacers (12) and gage ring (29) onto rubber mandrel (11).

K-1.8.2) Install rubber mandrel assembly onto inner mandrel (2). Screw rubber mandrel (11) into center coupling (10).

CAUTION₅: Do not rip or tear o-ring during installation.

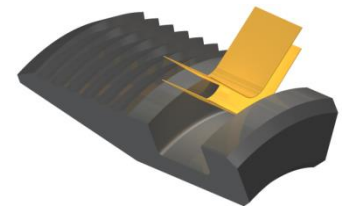


Fig. 6

K-1.9) Screw lower cone (16) into rubber retainer (15).

K-1.10) Assemble drag block body assembly and install:

K-1.10.1) Install lower slips (17) and lower slip springs (25) into drag block body (18).

NOTE₁₂: Install two (2ea) springs per slip (Fig. 6).

K-1.10.2) Wedge lower slips (17) outwards. Install drag block body assembly onto rubber mandrel (11).

K-1.11) Screw rubber mandrel cap (19) onto rubber mandrel (11). Remove wedges.

NOTE₇: For added leverage, insert a rod through rubber retainer (15) and rubber mandrel (11) as needed.

K-1.12) Install drag block retainer (21) onto drag block body (18).



VSI-X HT PACKER

5-1/2" X 2-3/8"

Manual No:
DL-601-5500-246

Revision: **H**

Revision Date:
05/06/2020

Authored by: *B.Mathis*

Approved by: *B. Oligschlaeger*

K) ASSEMBLY (cont'd)

K-1.13) Screw J-body (20) onto drag block body (18) (**NOTE**s: Left-hand threads).

K-1.14) Screw set screws (22) into J-body (20).

K-1.15) Install o-ring (32) into o-ring groove in J-pin bottom sub (23).

K-1.16) Screw J-pin bottom sub (23) onto inner mandrel (2).

CAUTIONs: Do not rip or tear o-ring during installation.

NOTEs: Drag block body assembly must be free to rotate.

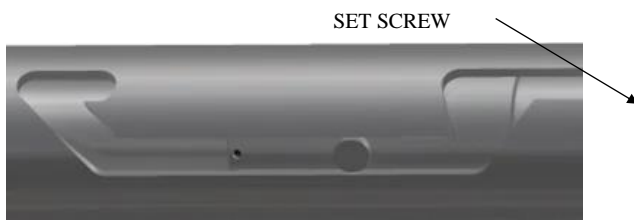


Fig. 7

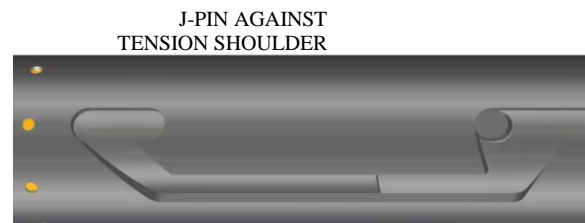


Fig. 8

K-1.17) Rotate J-body (20) as needed to position J-pin of J-pin bottom sub (23) along J-slot to access threaded holes (Fig. 7). Screw set screw (30) into J-pin bottom sub (23).

K-1.18) Position J-pin of J-pin bottom sub (23) on tension shoulder in J-slot of J-body (20) (Fig. 8).

K-1.19) Align threaded holes in J-body (20) with pocket holes in rubber mandrel cap (19).

K-1.20) Screw shear screws (3) into J-body (20). Tighten until shear screws (3) make contact with rubber mandrel cap (19). Back shear screws (3) out 1/4 turn.

K-1.21) Screw bottom nipple (28) into J-pin bottom sub (23).

K-2) Unclamp spring cage (5) from vise and remove assembled tool.

L) PARTS LIST

ITEM	QTY	DESCRIPTION	MATERIAL	14.0 – 20.0# P/N 60155HT	20.0 – 23.0# P/N 60157HT
1	1	TOP SUB	DLMS110	60155610HT	
2	1	INNER MANDREL	DLMS110	60355210HT	60357210HT
3	16	SHEAR SCREW (2375#)	DLM360BRS	60100990	
4	1	COMPRESSION SPRING	DLMCRSP	60355920	
5	1	SPRING CAGE	DLMS60	60155310	
6	1	UPPER SLIP BODY	DLMS110 / DLMS60	60055320HT	
7	1	RELEASING SLIP	DLMS110	60055125	
8	2	UPPER SLIP	DLMS35	60055115	
9	1	UPPER CONE	DLMS110	60355410HT	
10	1	CENTER COUPLING	DLMS80	60355620	
11	1	RUBBER MANDREL	DLMS110	60055220HT	60057220HT
12	2	RUBBER SPACER	DLMS60	60255840	60257840
13	1	ELEMENT	80 DURO NITRILE	60255512	60257512



VSI-X HT PACKER

5-1/2" X 2-3/8"

Manual No:
DL-601-5500-246

Revision: **H**

Revision Date:
05/06/2020

Authored by: B.Mathis

Approved by: B. Oligschlaeger

L) PARTS LIST (cont'd)

ITEM	QTY	DESCRIPTION	MATERIAL	14.0 – 20.0# P/N 60155HT	20.0 – 23.0# P/N 60157HT
14	2	ELEMENT	90 DURO NITRILE	60255513	60257513
15	1	RUBBER RETAINER	DLMS80	60255850	60257850
16	1	LOWER CONE	DLMS110	60055420HT	
17	4	LOWER SLIP	DLMS60	60055135	
18	1	DRAG BLOCK BODY	DLMS60 / DLMS35	60055335	60057335
19	1	RUBBER MANDREL CAP	DLMS60	60155230	
20	1	J-BODY	DLMS80	60155340	
21	1	DRAG BLOCK RETAINER	DLMS60	60055910	60057910
22	4	SET SCREW 5/16-18 UNC X 1/2	STEEL	SSS031C050	
23	1	J-PIN BOTTOM SUB	DLMS110	60355634HT	
24	1	BONDED SEAL	DLMS60 / 90 DURO NITRILE	60055520	
25	8	LOWER SLIP SPRING	-	7155901	
26	6	UPPER SLIP SPRING	-	7155902	
27	1	SPRING CAGE CAP	DLMS60	60155810	60157810
28	1	BOTTOM NIPPLE	DLMS80	60355636	
29	1	GAGE RING	DLMS60	60255830	60257830
30	2	SET SCREW 1/4-20 UNC	STEEL	SSS025C050 (1/2 LONG)	SSS025C043 (7/16 LONG)
31	1	149 O-RING	90 DURO NITRILE	90149	
32	1	228 O-RING	90 DURO NITRILE	90228	
33	1	234 O-RING	90 DURO NITRILE	90234	
34	8	SHEAR SCREW (4600#) 7/16-20 UNF X 7/16	DLM360BRS	BSSSLT043F043*	

* Refer to WLAK technical illustration for placement.

REDRESS KIT (RDK)		60155050HT	60157050HT
ASSEMBLED WEIGHT		194 LBS	189 LBS



VSI-X HT PACKER

5-1/2" X 2-3/8"

Manual No:
DL-601-5500-246

Revision: **H**

Revision Date:
05/06/2020

Authored by: B.Mathis

Approved by: B. Oligschlaeger

L) PARTS LIST (cont'd)

L-1) ELASTOMER TRIM OPTIONS

NOTE₁₃: For temperature range, refer to Elastomer Trim Temperature Guide.

L-1.1) HSN

ITEM	QTY	DESCRIPTION	MATERIAL	14.0 – 20.0# P/N 60155HTH	20.0 – 23.0# P/N 60157HTH
13	1	ELEMENT	80 DURO HSN	60255512H	60257512H
14	2	ELEMENT	90 DURO HSN	60255513H	60257513H
24	1	BONDED SEAL	90 DURO HSN	60055520H	
31	1	149 O-RING	90 DURO HSN	90149H	
32	1	228 O-RING	90 DURO HSN	90228H	
33	1	234 O-RING	90 DURO HSN	90234H	

REDRESS KIT (RDK)		60155050HTH	60157050HTH
-------------------	--	-------------	-------------

L-1.2) VITON

ITEM	QTY	DESCRIPTION	MATERIAL	14.0 – 20.0# P/N 60155HTV	20.0 – 23.0# P/N 60157HTV
13	1	ELEMENT	80 DURO VITON	60255512V	60257512V
14	2	ELEMENT	90 DURO VITON	60255513V	60257513V
24	1	BONDED SEAL	90 DURO VITON	60055520V	
31	1	149 O-RING	90 DURO VITON	90149V	
32	1	228 O-RING	90 DURO VITON	90228V	
33	1	234 O-RING	90 DURO VITON	90234V	

REDRESS KIT (RDK)		60155050HTV	60157050HTV
-------------------	--	-------------	-------------



VSI-X HT PACKER

5-1/2" X 2-3/8"

Manual No:
DL-601-5500-246

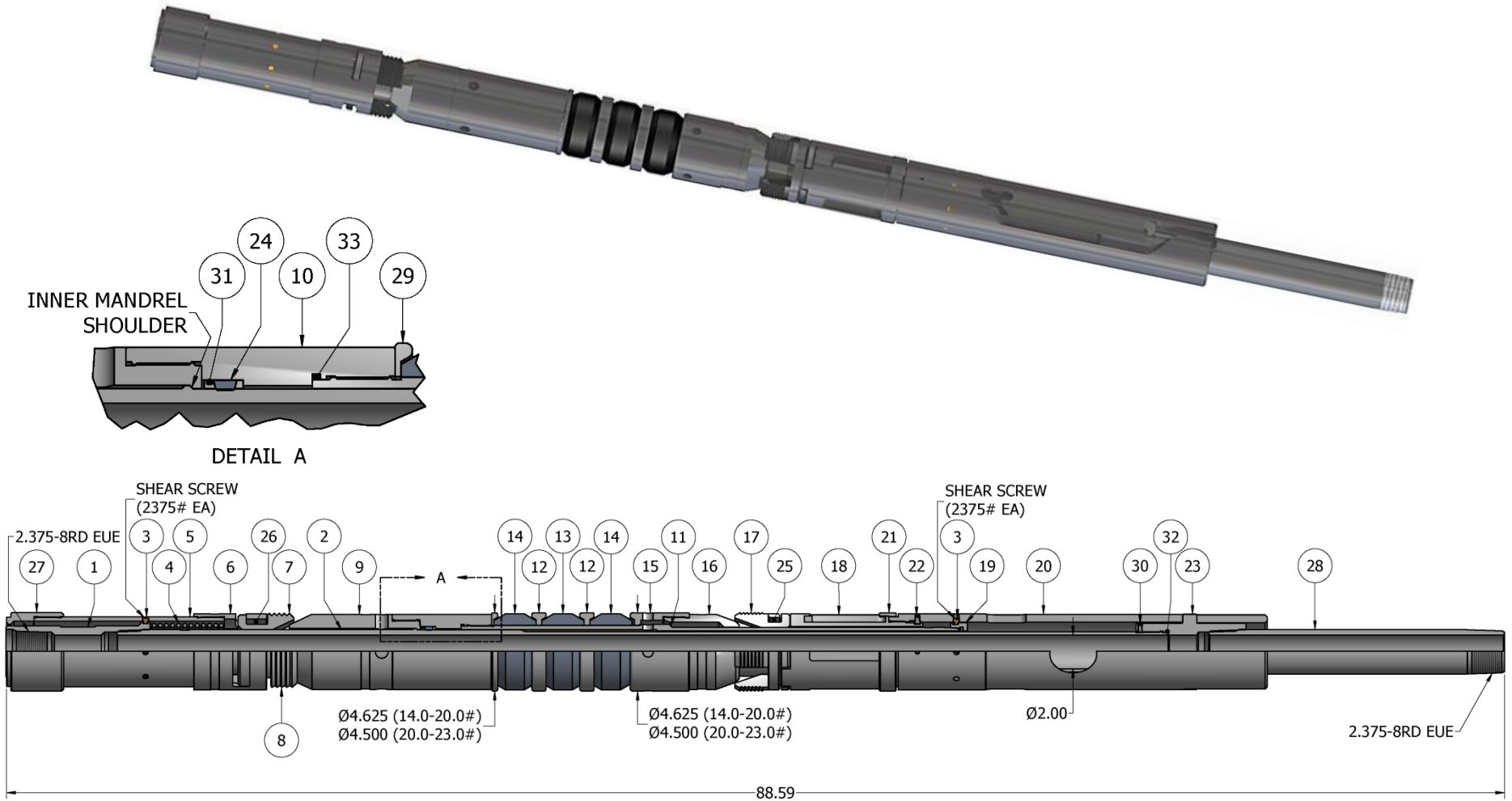
Revision: **H**


Revision Date:
05/06/2020

Authored by: *B.Mathis*

Approved by: *B. Oligschlaeger*

M) TECHNICAL ILLUSTRATION



	VSI-X HT PACKER 5-1/2" X 2-3/8"	Manual No: DL-601-5500-246
		Revision: H
		Revision Date: 05/06/2020
<i>Authored by: B.Mathis</i>		<i>Approved by: B. Oligschlaeger</i>

N) REVISION HISTORY

DATE	REVISION	DESCRIPTION OF CHANGES	REVISED BY	APPROVED BY
05/06/2020	H	Revised Elastomer Trim Temp. Guide nitrile rating, 90234 was 90235; Added General Screw Torque Recommendations	J.Anderson	J.Johnson
01/19/2016	G	Revised Elastomer Durometer Temperatures – Nitrile (90/80/90 Duro) was 250° - 300°F, Nitrile (Contact D&L Sales) was 300°F +, Rubber Type Temperature Ranges – Nitrile was 70° - 300°F, HSN was 70° - 325°F, P/N BSSSLT043F043 shear value 4,600 was 4,300 lbs; Removed tool drift ID	J.Anderson	B.Bishop
12/30/14	F	Revised P/N 90228 was 90226; Added HSN and Viton options (P/N 60155HTH, 60157HTH, 60155HTV, 60157HTV), related tools, drift ID to specifications guide, tensile load max, pre-installation inspection procedures, storage procedure and figures 3, 5,6, 7 and 8 to assembly instructions.	D.Barlow	K.Riggs
01/09/13	E	Revised P/N BSSSLT043F043 was BSSSLT050C043; Removed emergency release instructions from releasing procedures section, AFLAS from element selection guide; Added recommended tools, setting kit and revision history sections; Rewrote disassembly and assembly instructions	J.Anderson	J.McArthur