



#20 MODEL “H” HYDRAULIC SETTING TOOL 3-1/2” NUE

Manual No:
DL-391-20-1019

Revision: **A**

Revision Date:
01/06/2017

Authored by: *J.Anderson*

Approved by: *N.Banker*

A) DESCRIPTION

The Model “H” Hydraulic Setting Assembly (HST) is a hydraulic setting tool designed for setting packers and plugs without pipe manipulations in deep, high-temperature wells. It is used to set packers and plugs that are normally set with a Model “E-4” Wireline Pressure Setting Assembly (or similar wireline setting equipment). The same adapter kit that is used on wireline can be used with the Model “H” HST.

The Model “H” HST and packer (or plug) is run in on the tubing to the desired setting depth and a ball is dropped to the HST. Pressure is applied to close the fill ports, which also opens the setting pistons to pressure. As pressure is applied, force is transmitted to the packer (or plug) to set. Tubing tension can also be applied to supplement the setting force generated by the pressure applied.

The standard setting tool comes with three pistons, but additional pistons can be added to reduce setting pressure.

Features include:

- The primary feature of the D&L Model "H" Hydraulic Setting Assembly is that it permits setting on tubing equipment, which could previously be set only with wireline setting tools. This is particularly advantageous in high angle or deviated wells where wireline setting is extremely difficult.
- Premature setting is prevented by means of a shear screw in the cross link sleeve.
- The tubing fills automatically as it is run in the hole through a ported top sub in the setting assembly. These ports also permit circulation through the setting assembly at any time.

B) RELATED TOOLS

B-1) Wireline adapter kits (WLAK) (PN varies)—refer to applicable technical manual.

B-2) Wireline set tools (PN varies)—refer to applicable technical manual.

C) SPECIFICATION GUIDE

SIZE (INCHES)	TOOL OD (INCHES)	TOTAL EFFECTIVE PISTON AREA (IN ²)	CONNECTION		PART NUMBER
			TOP	BOTTOM (BAKER E-4)	
#20	3.812	20.970	3-1/2 NUE / SIZE #20		39120-XBBE 39120H-XBBE ¹ 39120V-XBBE ²

Elastomer Trim Options: ¹HSN, ²Viton

NOTE₁: Replace temporary steel set screw used for shipping with brass shear screw before running.

TENSION (MAX LBS)
100,000

D & L OIL TOOLS
P.O. BOX 52220 TULSA, OK 74152
PHONE: (800) 441-3504 www.dloiltools.com



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D) PRE-INSTALLATION INSPECTION PROCEDURES

CAUTION₁: D&L ships tool connections made-up **HAND TIGHT**—labeled with hand-tight tape on the tool (Fig. 1)—unless stated otherwise. Tighten/torque all connections properly before operating tool.



Fig. 1

GENERAL THREAD CONNECTION TORQUE RECOMMENDATIONS			
STUB ACME / ACME THREADS	INTERNAL TAPERED TUBING THREADS		PREMIUM THREADS
	UP TO 2-3/8"	GREATER THAN 2-3/8"	
600 – 800 FT-LBS	600 – 800 FT-LBS	800 – 1,200 FT-LBS	Consult thread manufacturer's recommendations.

GENERAL SCREW TORQUE RECOMMENDATIONS									
SCREW SIZE (INCHES)	#6	#8	#10	1/4	5/16	3/8	7/16	1/2	5/8 and larger
TORQUE RANGE (INCH-POUNDS)	5 – 8	10 – 15	18 – 25	25 – 40	50 – 80	90 – 135	160 – 210	250 – 330	450 - 650

Before first use, D&L recommends disassembly and inspection of the tool unless stated otherwise. Ensure parts have not been damaged during shipping. Replace damaged parts with D&L replacement parts. Contact D&L sales for replacement part information.

Re-assemble the tool after inspection. Install parts in the correct order and orientation. Properly tighten connections (Fig. 1).

Before re-using the tool, D&L recommends disassembly and inspection of the tool. Clean parts and ensure parts are in good working condition. Replace worn or damaged parts with D&L replacement parts.

When redressing the tool, D&L recommends replacement of all seals, elements, o-rings, shear screws, etc. Contact D&L sales for redress kit and/or other replacement part information.

E) OPERATION

CAUTION₂: Do not run the tool without properly tightening connections. Running the tool with loose connections may damage the tool and cause malfunction.

The Model "H" Hydraulic Setting Assembly uses the same wireline adapter kit (WLAK) used with the Baker wireline pressure setting assembly. To set packer or plug with the hydraulic setting tool, make up the hydraulic setting tool to the WLAK and the packer or plug. Run the pressure setting assembly downhole on tubing to the desired setting depth.

With the pressure setting assembly at the desired setting depth, pump the setting ball down the tubing to its seat in the support sleeve of the hydraulic setting tool. Apply 1,200 psi to shear the shear screws in the support sleeve and close off the top sub ports.

Continue to hold a minimum of 800 psi to force the pistons and cross link sleeve downward. The setting mandrel remains stationary while the cross link sleeve forces the WLAK and the packer or plug body downward. The resulting squeeze action applied to the packer or plug forces the slips to set and the elements to pack off. Apply tension and/or pump pressure to complete setting of the packer or plug and releasing of the pressure setting assembly.

Pick up on the work string to remove the hydraulic setting assembly from the well. As the pistons move downwards, cylinder ports open to allow the fluid in the tubing to unload.



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F) APPLIED FORCE WITH PRESURE

NOTE₂: Piston Area = 6.990 in² / piston

PSI	FORCE (LBS)	
	w/2 PISTONS (Total Area = 13.980 in ²)	w/3 PISTONS (Total Area = 20.970 in ²)
1,000	13,980	20,970
2,000	27,960	41,940
3,000	41,940	62,910
4,000	55,920	83,880
5,000	69,900	-
6,000	83,880	-

CAUTION₄: Some packers may not be energized by mechanical pull after slips are set. It is your responsibility to identify these packers and set with pressure only.

G) STORAGE RECOMMENDATIONS

When preparing the tool for storage, follow the Pre-Installation Inspection Procedures. Re-assemble the tool with connections hand-tight only and in running position if applicable. Elastomers should be in a relaxed state—free from tension, compression or other deformation.

Store the tool, if possible, in an enclosed, temperature and humidity controlled environment. Avoid excessively high temperatures over long periods of time. Shield elastomeric parts from ultraviolet light sources. Keep tool dry and protected from condensation. Do not store in contact with or near volatile or corrosive chemicals. Do not store near ozone generating equipment or operations such as welding.

H) ELASTOMER TRIM TEMPERATURE GUIDE

RUBBER TYPE	TEMPERATURE RANGE
NITRILE	70° - 250°F
HSN (HNBR)	70° - 300°F
VITON	100° - 350°F

I) RECOMMENDED HAND TOOLS

- VISE
- GLOVES
- ALLEN WRENCHES
- TAPE MEASURE
- O-RING PICK
- BAR
 - 1/2-INCH
 - 3/4-INCH
- PAINT BRUSH, 2-INCH
- PIPE WRENCH, 3-FT (2 EA)
- “CHEATER” PIPE, 4-FT LONG
- ADJUSTABLE WRENCH, 12-INCH
- CORDLESS DRILL, 18V
- SNAP RING SPREADER PLIERS
- ALIGNING PUNCH
- SCREWDRIVER SET, FLAT-TIPPED
- SOCKET SETS
 - 3/8-INCH DRIVE
 - 1/2-INCH DRIVE
- HAMMERS
 - SLEDGE
 - BALL PEEN
 - DEAD BLOW



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J) DISASSEMBLY

- J-1) Clamp lower end of lower cylinder (4) in vise.
 - J-1.1) Unscrew and remove top sub assembly from upper cylinder (4).
 - J-1.1.1) Remove o-ring (22) from top sub (1).
 - J-1.1.2) Unscrew and remove piston stop (2) from top sub (1).
 - J-1.1.3) Unscrew and remove shear screws (15) from top sub (1).
 - J-1.1.4) Remove support sleeve (3) from top sub (1).
 - J-1.1.4.1) Remove o-rings (19, 20) from support sleeve (3).
 - J-1.2) Unscrew and remove upper cylinder (4) from cylinder connector (14).
 - J-1.3) Remove upper piston assembly from cylinder connector (14) and disassemble:
 - J-1.3.1) Unscrew and remove piston rod (13) from piston cap (12).
 - J-1.3.2) Remove o-rings (18, 22) from piston cap (12).
 - J-1.4) Unscrew and remove cylinder connector (14) from middle cylinder (4).
 - J-1.4.1) Remove o-rings (21, 22) from cylinder connector (14).
 - J-1.5) Unscrew and remove middle cylinder (4) from cylinder connector (14).
 - J-1.6) Remove middle piston assembly from cylinder connector (14) and disassemble:
 - J-1.6.1) Unscrew and remove piston rod (13) from piston cap (12).
 - J-1.6.2) Remove o-rings (18, 22) from piston cap (12).
 - J-1.7) Unscrew and remove cylinder connector (14) from lower cylinder (4).
 - J-1.7.1) Remove o-rings (21, 22) from cylinder connector (14).
 - J-1.8) Unscrew and remove shear screw (15) from cross link sleeve (6).
 - J-1.9) Unscrew and remove head cap screw (16) from cross link sleeve (6).
 - J-1.10) Unscrew setting mandrel (9) from cylinder head (5).
 - J-1.11) Move setting mandrel (9), piston rod (8), and cross link sleeve (6) downwards until cross link (10) can be removed and remove cross link (10).
 - J-1.12) Remove cross link sleeve (6) from setting mandrel (9).
 - J-1.12.1) Remove cross ring (11) from cross link sleeve (6).
 - J-1.13) Remove setting mandrel (9) from piston rod (8).
 - J-1.14) Unscrew and remove cylinder head (5) from lower cylinder (4).
 - J-1.15) Remove lower piston assembly from lower cylinder (4) and disassemble:
 - J-1.15.1) Unscrew and remove piston rod (8) from lower piston (7).
 - J-1.15.2) Remove o-ring (22) from lower piston (7).
- J-2) Unclamp and remove lower cylinder (4) from vise.



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K) ASSEMBLY

NOTE₃: Clean and inspect all parts. Replace all worn and damaged parts. Install parts in proper order, and orientation and tighten/torque all connections properly.

CAUTION₄: To ensure tool operates properly, install o-rings in o-ring grooves **NOT** thread reliefs (Fig. 2).

K-1) Clamp lower cylinder (4) in vise.

K-1.1) Assemble lower piston assembly and install:

K-1.1.1) Install o-ring (22) in groove in lower piston (7).

K-1.1.2) Screw piston rod (8) into lower piston (7).

K-1.1.3) Install lower piston (7) into lower cylinder (4).

CAUTION₃: Do not rip or tear o-ring during installation.

K-1.2) Screw cylinder head (5) into lower cylinder (4).

K-1.3) Install setting mandrel (9) onto piston rod (8).

K-1.4) Install cross ring (11) onto cross link sleeve (6).

K-1.5) Install cross link sleeve (6) onto setting mandrel (9).

K-1.6) Align setting mandrel (9), piston rod (8), and cross link sleeve (6) slots and install cross link (10) into slots.

K-1.7) Screw setting mandrel (9) into cylinder head (5).

K-1.8) Align hole in cross ring (11) with threaded hole in cross link sleeve (6). Screw head cap screw (16) into cross link sleeve (6).

K-1.9) Align threaded hole in cross link sleeve (6) with recessed hole in setting mandrel (9).

K-1.10) **TEMPORARILY** screw a long 1/4-20 UNC steel bolt into cross link sleeve (6) to allow further assembly without damaging shear screw.

K-1.11) Install o-rings (21, 22) in grooves in cylinder connector (14).

K-1.12) Screw cylinder connector (14) into lower cylinder (4).

CAUTION₃: Do not rip or tear o-ring during installation.

K-1.13) Assemble middle piston assembly and install:

K-1.13.1) Install o-rings (18, 22) in grooves in piston cap (12).

K-1.13.2) Screw piston rod (13) into piston cap (12).

K-1.13.3) Install piston rod (13) into cylinder connector (14).

K-1.14) Install middle cylinder (4) onto piston cap (12) and screw cylinder (4) onto cylinder connector (14).

CAUTION₃: Do not rip or tear o-ring during installation.

K-1.15) Install o-rings (21, 22) in grooves in cylinder connector (14).

K-1.16) Screw cylinder connector (14) into middle cylinder (4).

CAUTION₃: Do not rip or tear o-ring during installation.

K-1.17) Assemble upper piston assembly and install:

K-1.17.1) Install o-rings (18, 22) in grooves in piston cap (12).

K-1.17.2) Screw piston rod (13) into piston cap (12).

K-1.17.3) Install piston rod (13) into cylinder connector (14).

CAUTION₃: Do not rip or tear o-ring during installation.

K-1.18) Install upper cylinder (4) onto piston cap (12) and screw cylinder (4) onto cylinder connector (14).

CAUTION₃: Do not rip or tear o-ring during installation.

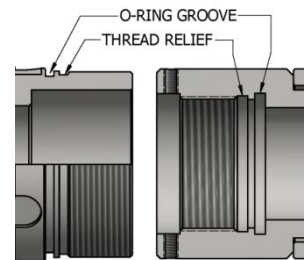


Fig. 2



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K) ASSEMBLY (cont'd)

K-1.19) Assemble top sub assembly and install:

K-1.19.1) Install o-rings (19, 20) in grooves in support sleeve (3).

K-1.19.2) Install support sleeve (3) into top sub (1). Align groove at upper end of support sleeve (3) with threaded holes in top sub (1).

CAUTION₃: Do not rip or tear o-ring during installation.

K-1.19.3) Screw shear screws (15) into top sub (1). Tighten until shear screws (15) make contact with support sleeve (3). Back shear screws (15) out 1/4 turn.

K-1.19.4) Screw piston stop (2) into lower end of top sub (1).

K-1.19.5) Install o-ring (22) in groove in top sub (1).

K-1.19.6) Screw top sub (1) into upper cylinder (4.)

CAUTION₃: Do not rip or tear o-ring during installation.

K-1.19.7) Unscrew and remove temporary long 1/4-20 UNC steel bolt from cross link sleeve (6).

CAUTION₅: Failing to remove temporary long 1/4-20 UNC steel bolt will cause the tool to malfunction.

K-1.19.8) Screw shear screw (15) into cross link sleeve (6). Tighten until shear screw (15) makes contact with setting mandrel (9). Back shear screw (15) out 1/4 turn.

K-2) Unclamp cylinder (4) from vise and remove assembled tool.

K-3) Tool is ready to take to location. Remember to take correct size setting ball.

L) PARTS LIST

ITEM	QTY	DESCRIPTION	MATERIAL	P/N 39120-XBBE
1	1	TOP SUB	DLMS110	39120101-YBBE
2	1	STOP-BIG I.D.	DLMS60	39120102-BIG ID
3	1	SUPPORT SLEEVE	DLMS110	39120103-BIG ID
4	3	UPPER CYLINDER	DLMS110	39120104
5	1	CYLINDER HEAD	DLMS110	39120106
6	1	CROSS LINK SLEEVE	DLMS110	39120108
7	1	LOWER PISTON	DLMS110	39120113
8	1	PISTON ROD	DLMS110	39120112
9	1	SETTING MANDREL	DLMS110	39120109
10	1	CROSS LINK	DLMS110	39120111
11	1	CROSS RING	DLMS110	39120110
12	2	PISTON CAP	DLMS110	39120115A
13	2	PISTON ROD	DLMS110	39120115B
14	2	CYLINDER CONNECTOR	DLMS110	39120107
15	3	SHEAR SCREW (1200#) 1/4-20 UNC X 3/4	DLM360BRS	BSSSLT025C075
16	1	CAP SCREW 1/4-20 UNC X 1/4	STEEL	SCS025C025



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L) PARTS LIST (cont'd)

ITEM	QTY	DESCRIPTION	MATERIAL	P/N 39120-3
17	1	STEEL BALL	STEEL	SB1000 (STD 1.00")
				SB1250 (1.25")
18	2	121 O-RING	90 DURO NITRILE	90121
19	1	219 O-RING	90 DURO NITRILE	90219
20	2	220 O-RING	90 DURO NITRILE	90220
21	2	321 O-RING	90 DURO NITRILE	90321
22	6	335 O-RING	90 DURO NITRILE	90335

REDRESS KIT (RDK)		39120050-3
ASSEMBLED WEIGHT		164 LBS

L-1) ELASTOMER TRIM OPTIONS

NOTE₄: For temperature range, refer to Elastomer Trim Temperature Guide.

L-1.1) HSN

ITEM	QTY	DESCRIPTION	MATERIAL	P/N 39120H-XBBE
18	2	121 O-RING	90 DURO HSN	90121H
19	1	219 O-RING	90 DURO HSN	90219H
20	2	220 O-RING	90 DURO HSN	90220H
21	2	321 O-RING	90 DURO HSN	90321H
22	6	335 O-RING	90 DURO HSN	90335H

REDRESS KIT (RDK)		39120050H-3
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L-1.2) VITON

ITEM	QTY	DESCRIPTION	MATERIAL	P/N 39120V-XBBE
18	2	121 O-RING	90 DURO VITON	90121V
19	1	219 O-RING	90 DURO VITON	90219V
20	2	220 O-RING	90 DURO VITON	90220V
21	2	321 O-RING	90 DURO VITON	90321V
22	6	335 O-RING	90 DURO VITON	90335V

REDRESS KIT (RDK)		39120050V-3
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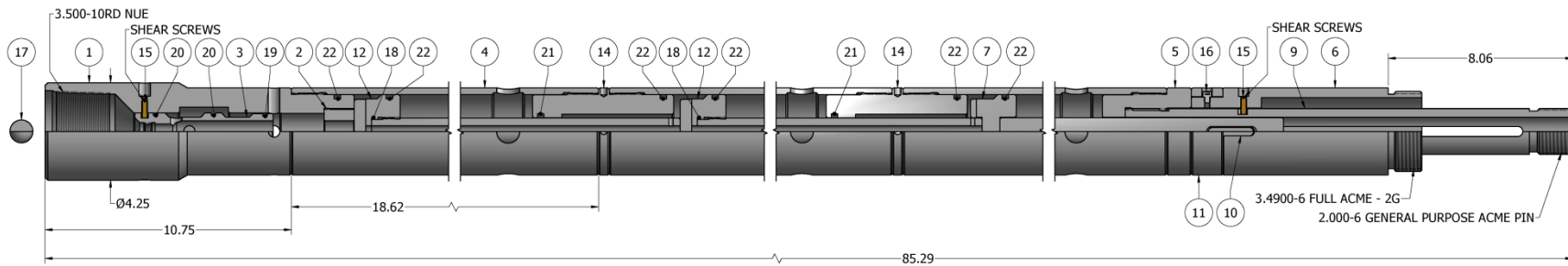
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M) TECHNICAL ILLUSTRATION



N) REVISION HISTORY

DATE	REVISION	DESCRIPTION OF CHANGES	REVISED BY	APPROVED BY
01/06/2017	A	Created new manual	-	-